

# Blaund & Butler

LIGHTWEIGHT  
**BICYCLES**

*"The Champions' Choice"*



STOCKISTS & SERVICE AGENTS

BACHE BROS.

STOURBRIDGE ROAD

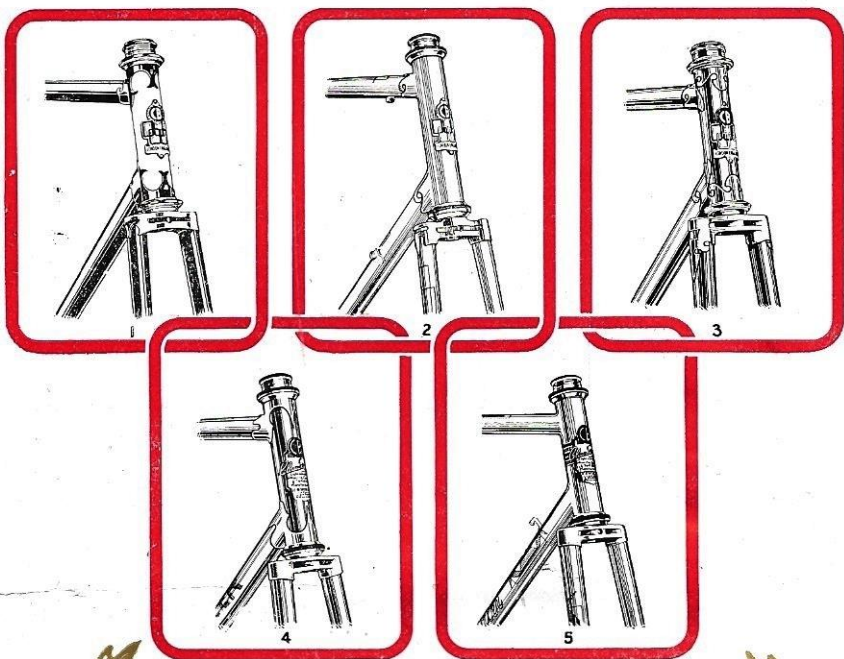
LYE, STOURBRIDGE

**C. B. WORKS · CLAPHAM MANOR ST.  
LONDON, S.W.4, ENGLAND**

PHONE: MACaulay 4583

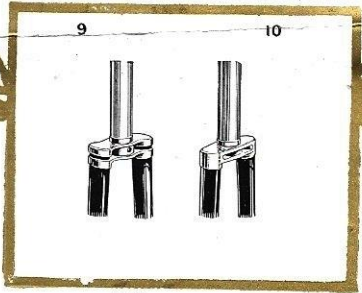
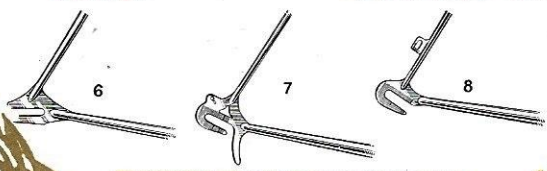
GRAMS: BUTLER MACaulay 4583

1949



**EXCLUSIVE "C.B." REFINEMENTS**

- (1) Claud Butler "Closed Circuit" lugs. A new and exclusive style introduced on models 6 and 8. Note the C.B. "Polygon" head fittings standard on models 1, 2, 6, 7, 8, and 25.
- (2) Head of the "Sport Anglais" frame (Models 3, 4 and 5). Illustrating the famous C.B. "Bi-laminated" principle of frame construction. Head fittings shown here are the C.B. "Club" pattern used on models 3 to 5 and 9 to 24.
- (3) An improved version of the C.B. "Bi-laminated" head. Standard on models 1, 2 and 25. Note the C.B. "Olympic" head badge.
- (4) C.B. "Continental" head lugs. Featured on models 12, 17, 18, 19, 20, 21 and 24.
- (5) The C.B. "Low-temperature-process" welded head, standard on models 7, 9, 10, 11, 13, 14, 15, 16, 22, 23, 26, 27, 28, 29, 30 and 31.
- (6) C.B. "Path" rear ends as on all Track frames.
- (7) C.B. "Continental" rear ends. A feature on all Club models except "Super Velo," "Allrounder" and "Supreme Tourer."
- (8) C.B. Forward-opening rear ends as fitted to "Super Velo," "Allrounder" and "Supreme Tourer" models.

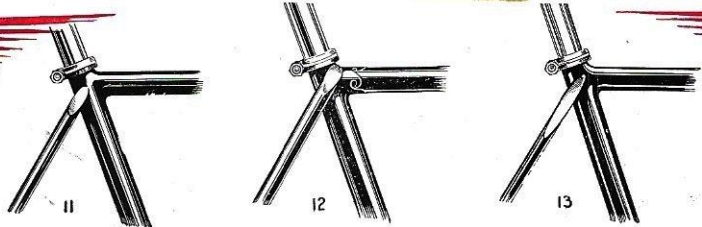


**FORK CROWNS**

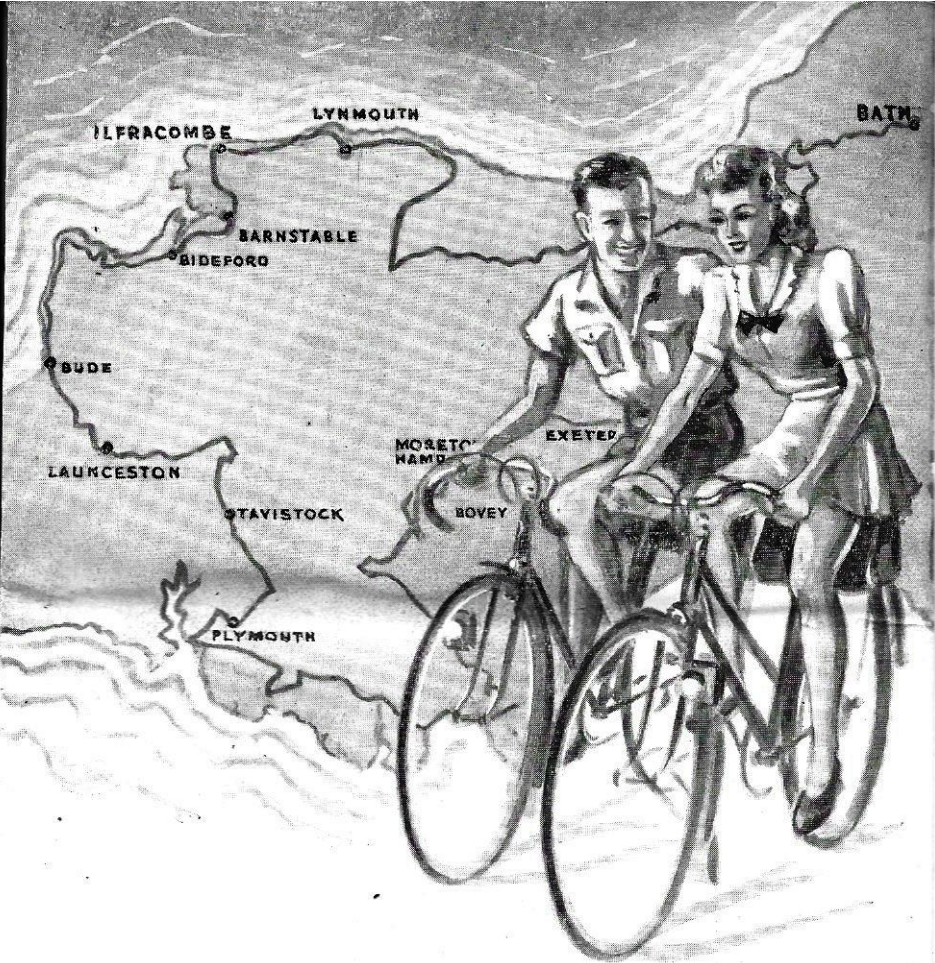
"C.B." drop-forged steel "Bastide" type two-plate fork crowns, No. 9 with oval blades, No. 10 with round blades. Neater in appearance, 50% stronger than the malleable type.

**SEAT CLUSTERS**

No. 11 as on "Super Arrow," "Super Velo" and "Allrounder" models, No. 12 as "Closed Circuit" and Path models, No. 13 as on "International" and "Continental Club."



Note the new "C.B." detachable seat clip, standard equipment on most of the welded models.



**"LADY LIGHTWEIGHT"**

Model No. 21. Illustrated below. Rigidity positively equal to gent's machine. Brazed lug construction, "Special Lightweight" rims, Sturmey-Archer "A.M." 3-speed gear, all alloy components, finished "C.B." Metallic Lustre with contrast lines and chromium fork crown. Model No. 22. "Lady's International." Same design, with "C.B." welded frame, Endrick rims, fixed and free wheel, chrome fork crown and steel equipment, Metallic Lustre finishes. (Both models "531" butted throughout)

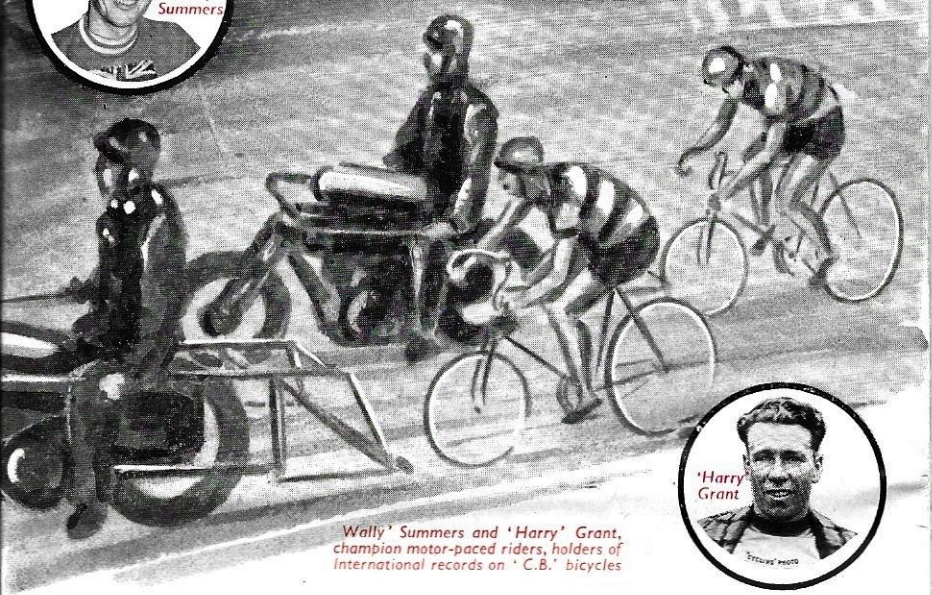
STOCKISTS & SERVICE  
**BACHE B**  
 STOURBRIDGE  
**LYE, STOURB**



Sizes 20", 21" and 22"



'Wally' Summers



'Wally' Summers and 'Harry' Grant, champion motor-paced riders, holders of international records on 'C.B.' bicycles



'Harry' Grant

**"SUPER ARROW" MODELS**

A very reasonably priced general purpose mount, built with "531" tubing on real lightweight lines. Incorporating Endrick rims, Sports tyres, comfort saddle and raised bars, two brakes and free wheel.

"C.B." glass-hard enamel finish in Red, Green or Blue, with contrasting colour lining to all frame tubes. Chromium fork crown and fittings.

Model No. 29—  
Gent's, Sizes 22", 23" and 24".

Model No. 29L—  
Lady's, Sizes 20", 21" and 22".



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RIDGES



**"SUPER VELO" MODELS**

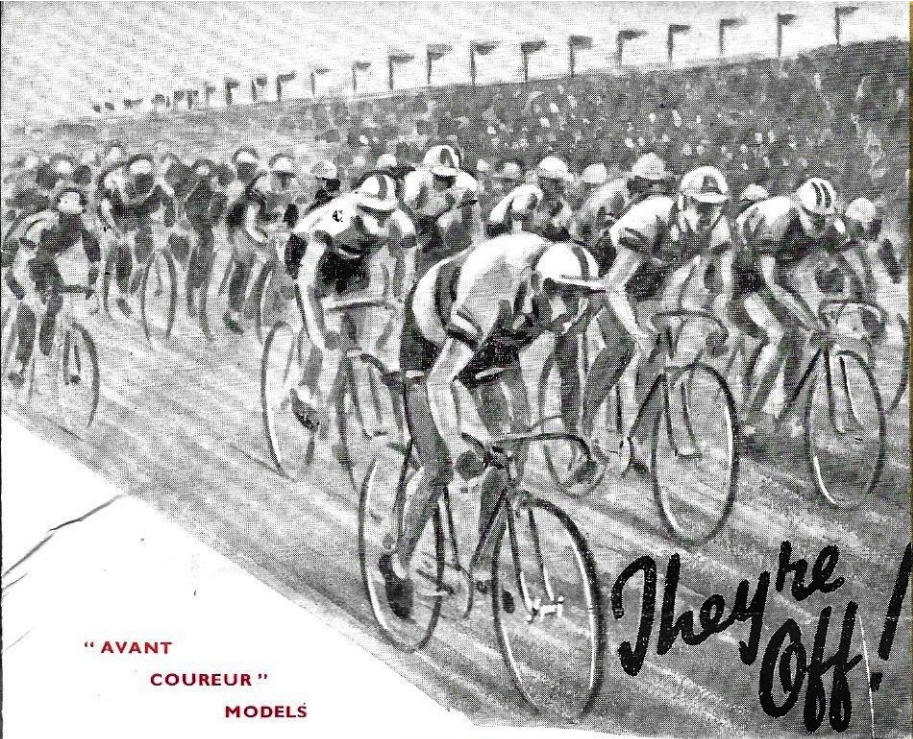
Built with "531" tubing to angles of 73° head and 71° seat, with 41" wheelbase. The ideal mount on which to commence your "club" activities, it possesses the authentic "lines" and genuine stamp of the real thoroughbred. Finished Blue, Red or Green enamel, with contrasting lining and chrome fork crown. Sizes 22", 23" and 24".

Model No. 28. As illustrated on left, Endrick rims, double cog rear hub (fixed and free), two brakes, alloy mudguards, etc.

Model No. 28A. Similar to above, but with one brake and two fixed cogs to rear hub.

Model No. 30. Stripped of mudguards and fitted with High Pressure tyres and rims, Simplex 3-speed derailleur gear and two brakes.

YOUR FIRST STEP TOWARDS REAL LIGHTWEIGHT CYCLING



*They're Off!*

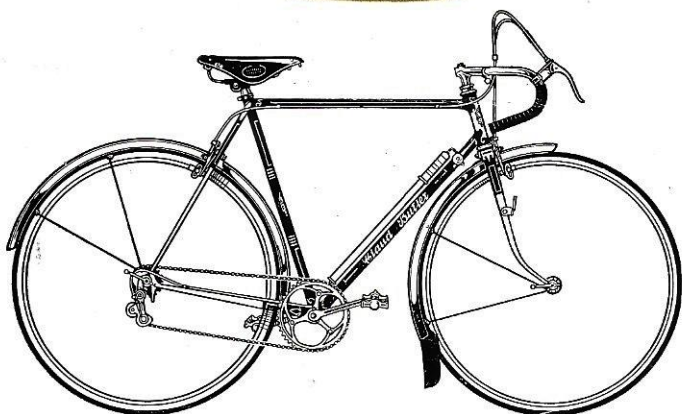
**"AVANT  
COUREUR"  
MODELS**



With bi-laminated head (as item 3, page 1) and chain stays, "531" butted tubing throughout, 74" head, 72" seat, 23" top tube, 41" wheelbase, 10 $\frac{1}{2}$ " bracket with 27's. Large flange hubs, Simplex gears, all alloy components.

Model No. 1, Mk. I, as illustrated. "Club" model with alloy rims, High Pressure tyres, 3-speed gear. Metallic Lustre finish with contrast lining to all frame tubes and chrome plated fork crown.

Model No. 2, Mk. II. Racing model, alloy sprints, tubulars, 4-speed gear, alloy bars, stem, guards and brakes. Metallic Lustre finish with contrast lining and chrome fork crown.



Sizes 22 $\frac{1}{2}$ " to 24 $\frac{1}{2}$ "

**THE INEVITABLE CHOICE OF THE CONNOISSEUR**

### "CLOSED" CIRCUIT" MODELS

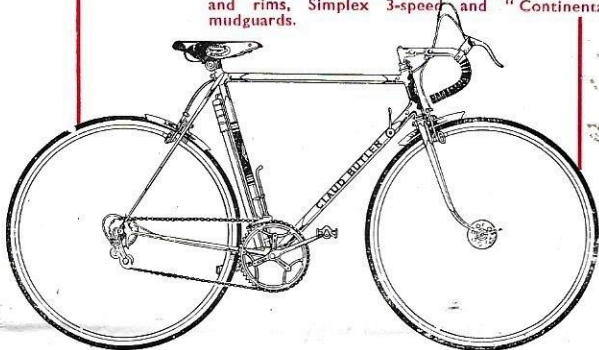
"531" butted tubing throughout.  $72\frac{1}{2}^\circ$  parallel angles,  $22\frac{1}{2}''$  top tube,  $42\frac{1}{2}''$  wheelbase,  $2\frac{1}{2}''$  fork offset,  $10\frac{3}{4}''$  bracket with 27's. New C.B. "Polygon" head fittings. Finished Metallic Lustre with contrast lines and chrome fork crown.

Model No. 7, Mk. I, illustrated below. Welded frame,  $1\frac{1}{4}''$  dia. top tube, Simplex 8-speed gear with chain-wheel derailleur, sprint rims, Campagnolo Q.R. hubs, steel stem, alloy bend.

Sizes  $21\frac{1}{2}''$   
to  $24\frac{1}{2}''$

Model No. 6, Mk. II. Brazed frame (lugs as item 1, page 1). Continental "Unit" hubs, 4-speed Simplex, sprint rims.

Model No. 8, Mk. III. Brazed frame as above. Fitted out as a "Club" mount with High Pressure tyres and rims, Simplex 3-speed and "Continental" mudguards.



### "CONTINENTAL CLUB" MODELS

Brazed lug construction (item 4, page 1).  $73^\circ$  head,  $71''$  seat,  $22\frac{3}{4}''$  top tube,  $41''$  wheelbase,  $2\frac{1}{2}''$  fork offset, "531" butted tubing. Finished Metallic Lustre with contrasting lines and chrome fork crown.

Model No. 17, Mk. II. Fitted out as a "Club" model with High Pressure tyres and rims, Simplex 3-speed and alloy equipment.

Model No. 19, Mk. III. "Time trial" model. As above but with double-cog rear hub and one brake.

Model No. 20, Mk. IV, as illustrated. "Road Racing" assembly. Alloy sprints, tubulars, Simplex 3-speed. No mudguards.

Sizes 22",  
23" and 24"



### "INTERNATIONAL CLUB" MODELS

C.B. Low-temperature-process welded construction (item 5, page 1).  $73^\circ$  head,  $71''$  seat,  $22\frac{3}{4}''$  top tube,  $41''$  wheelbase,  $2\frac{1}{2}''$  fork offset, "531" butted tubing. Metallic Lustre finish with contrast lines and chrome crown.

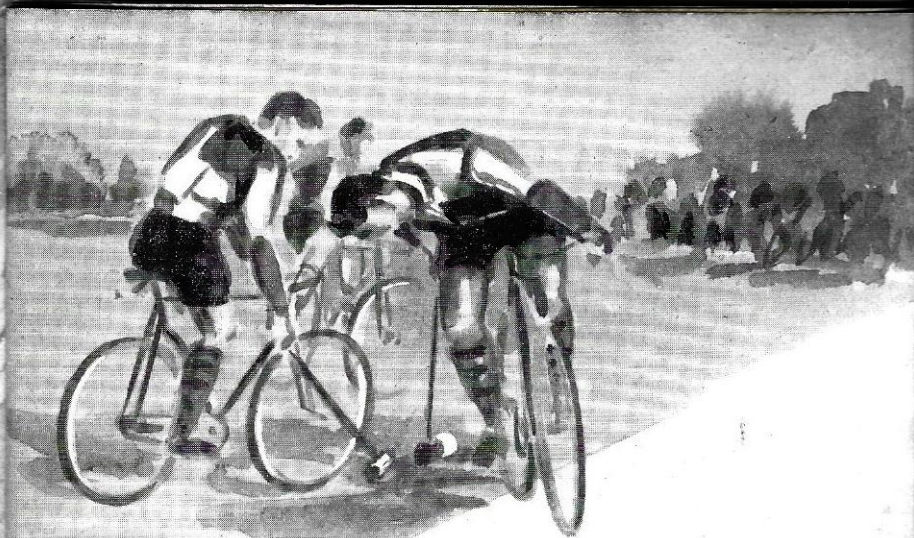
Model No. 13, Mk. I. Illustrated. With High Pressure tyres and rims, Simplex 3-speed, all alloy parts.

Model No. 14, Mk. IV. "Time trial" model. As above but with double fixed cog rear hub and one brake.

Model No. 16, Mk. II. Another "Club" assembly with alloy rims and "Sprite" tyres, Simplex 3-speed and alloy equipment.



Sizes 22", 23" and 24"



### "POLOBIKE"

Model No. 32. The famous C.B. "Shortbase" design (36½" overall wheelbase) as illustrated. Robust construction incorporating heavy gauge tubing. Westwood rims, 40 spokes front and rear, studded tyres, Dunlop saddle, 22T chainring with 6" cranks, 20T rear cog. Finished in club colours, for example: White frame diamond, Red stays and fork, Blue band on seat tube.



### THE NEW "BREVIT CLUB" MODELS

Especially designed for riders of less than average height and reach. 70 parallel head and seat, 21½" top tube, 2¼" fork offset, 40½" wheelbase. Metallic Lustre finish, contrast lines, chrome fork crown.

Model No. 12, Mk. I, illustrated. Brazed frame with C.B. "Continental" lugs (item 4, page 1). Assembled as a racing machine with alloy sprints, Simplex 3-speed, alloy bends, steel stem and G.B. brakes.

Model No. 11, Mk. II. Welded frame (item 5, page 1), High Pressure tyres and rims, Continental mudguards, double cog rear hub, one brake.



Sizes 20½", 21½" and 22½"

### "DE LUXE" TOURERS

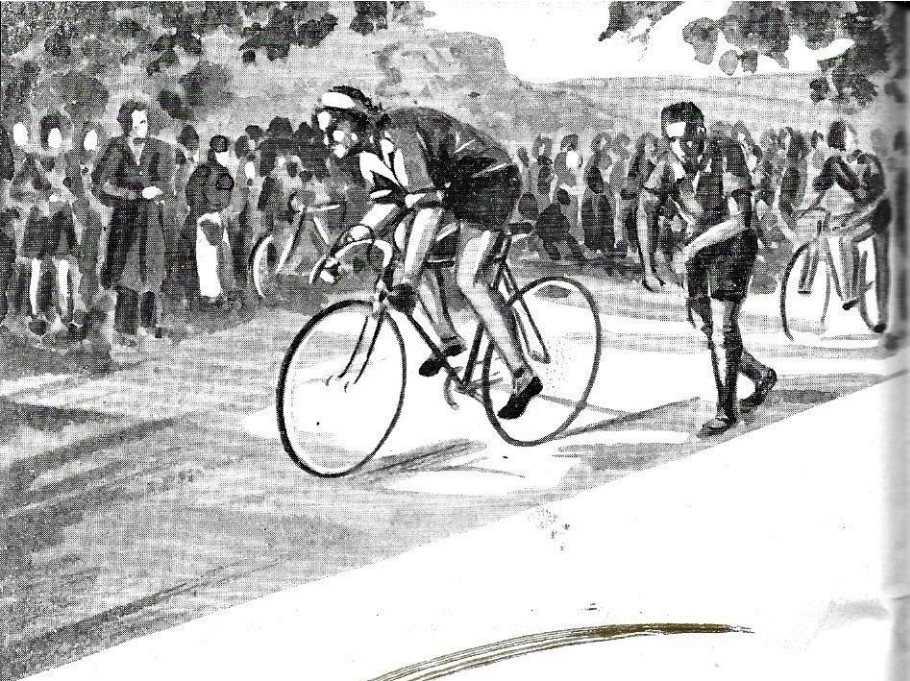
Model No. 18, Mk. I, as illustrated. Brazed frame (as item 4, page 1). Oilbath gear case, Cantilever brakes, Endrick rims, Sturmey-Archer 4-speed, alloy handlebars and pedals. Finished in lustrous Dark Green enamel, lined gold, chrome crown.

Model No. 15, Mk. IV. Welded construction (item 5, page 1). Cyclo 3-speed (no gearcase). Finish as above.

Model No. 3, Mk. III. Frame as item 2, page 1, with alloy rims, Tourist "Sprite" tyres, Simplex 3-speed and all alloy parts. Finish as above.



Sizes 22", 23" and 24"



### "MISS MODERN" MODELS

Primarily designed for the modern racing girl but equally suitable for fast club-riding. Welded frame with 70° head, 70° seat, 40½" wheelbase, 2½" fork offset, clearance for 26" or 27" wheels. Short top tube giving natural riding position with normal racing equipment. "531" butted tubing throughout. Finished Metallic Lustre with contrast lines and chrome fork crown.

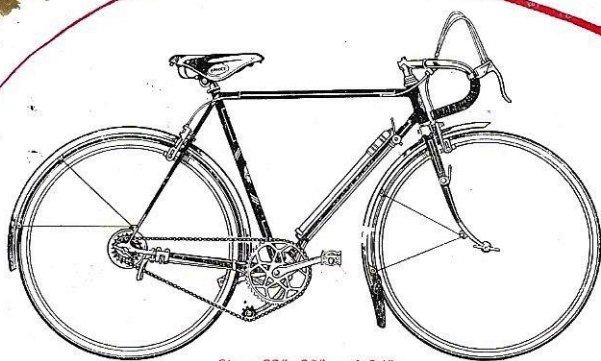
Model No. 9, Mk. I. As illustrated. Includes High Pressure tyres and rims, Simplex 3-speed gear, alloy bars, stem pedals, brakes and guards.

Model No. 10, Mk. II. As above, but fitted out with Endrick rims, double cog rear hub, "Sprite" tyres, chrome plated brakes and pedals.



Sizes 20½", 21½" and 22½"





Sizes 22", 23" and 24"

**"ALLROUNDER"  
MODELS**

Special all-purpose design incorporating 73" head and 71" seat, 22 $\frac{3}{4}$ " top tube and 41" wheelbase. Welded construction, "531" tubing. Finished in coloured glass-hard enamel with contrast lines. Chrome plated fork crown and front and rear ends.

Model No. 26, Mk. I. Illustrated. With alloy handlebar bend and stem, High Pressure tyres and rims, alloy brakes and Continental mudguards. Cyclo "Ace" derailleur gear or to order.

Model No. 27, Mk. II. As above, but with alloy rims, "Sprite" tyres, Simplex 3-speed.

**"SPORT ANGLAIS"  
MODEL**

Bi-laminated frame construction with "531" butted tubing throughout (item 2, page 1). 74" head, 72" seat, 23" top tube, 40 $\frac{1}{2}$ " wheelbase, 10 $\frac{1}{2}$ " bottom bracket (with 26's). Clearance for 27" wheels. Finished Metallic Lustre with contrast lines. Chromium fork crown.

Model No. 5, Mk. I. With High Pressure tyres and rims, double sided rear hub, alloy handlebar bend, stem, brakes and mudguards.

Model No. 4, Mk. II. As above, but with alloy rims, "Sprite" tyres and Simplex 3-speed gear.



Sizes 22", 23" and 24"

**"SUPREME  
TOURER"**

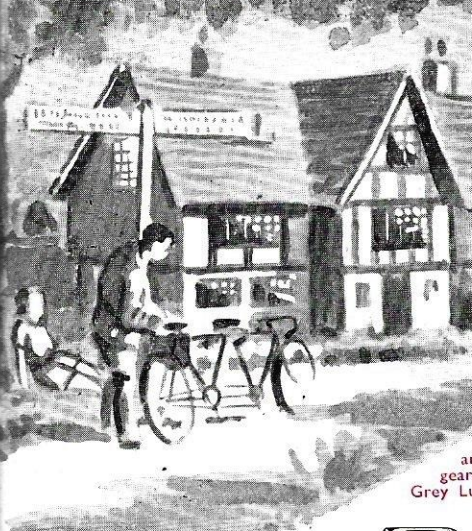
Model No. 31. An ideal mount for business riding, week ending and the annual tour.

Built with Reynolds' "531" tubing and equipped with Endrick rims, Sports tyres, Sturmey-Archer 3-speed gear and hub brakes. Spring top saddle. Rubber pedals, celluloid mudguards. Finished Black on Green "C.B. Crackle," with chromium plated fork crown and fittings throughout.



Sizes 22", 23" and 24"

# TOURING

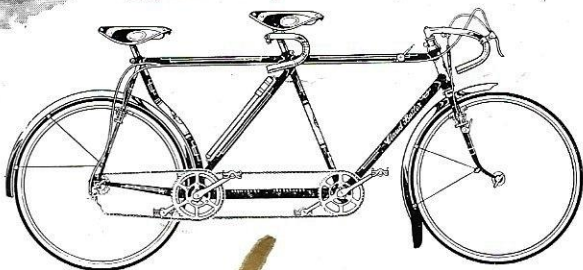


Model 35W, Mk. I. Welded frame, Cyclo 3-speed gear, hub brakes. Steel handlebar bends and stem. White celluloid mudguards. Finish Blue Metallic Lustre with White lining. Chrome fork crown.

Model 36, Mk. II. Welded frame. Club riding and general purpose mount with Simplex 3-speed gear and Cantilever brakes. Metallic Gunmetal Grey Lustre finish, contrast lines, chrome fork crown.

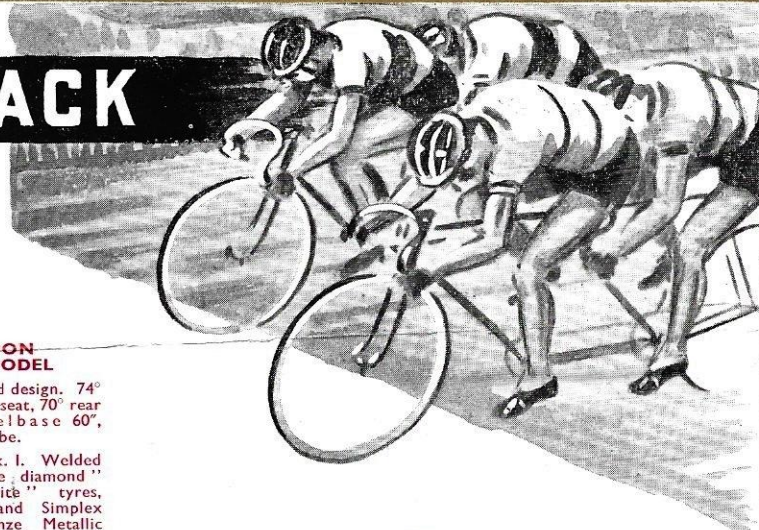
## "RANGER" MODEL

Patent C.B. Shortbase design illustrated, rear top tube gives ample space for back rider. "531" butted tubing throughout. 71° head, 69° front seat, 67° rear seat.



# Tandems

## TRACK

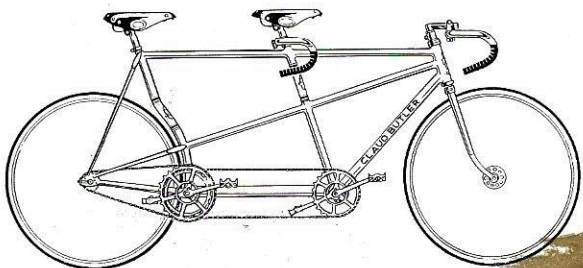


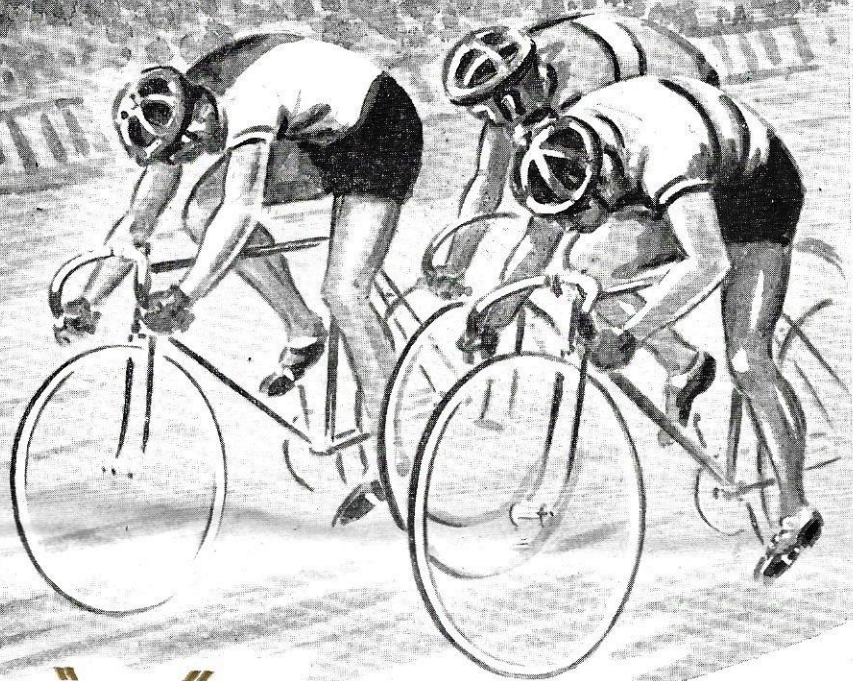
## "COMPETITION RECORD" MODEL

"C.B." Patented design. 74° head, 72° front seat, 70° rear seat. Wheelbase 60", 23" rear top tube.

Model 33Vv, Mk. I. Welded frame. "double diamond" design. "Spritz" tyres, G.B. brakes and Simplex 3-speed. Bronze Metallic Lustre finish with contrast lining. Chrome fork crown.

Model 34, Mk. II. Track model, as illustrated on right. Welded construction, 1" pitch transmission. Sprint rims and tubulars. "Sprinter" saddles. Finished Silver with Red "Path" lines, and chrome fork crown.





## "CB" PATH MODELS

As victoriously ridden by the world's greatest sprinters in National, International and Olympic competition since 1930. The present design is a direct result of this accumulated experience. 75° head, 72° seat, 23½" top tube, 23½" front, 17½" back, 1⅜" fork offset, 11" bracket height with 27's. (See also items 6 and 12 on page 1.) Finished C.B. famous Silver with contrast lining, decorative bands and chromium fork crown.

Model No. 23. "International Path" with welded frame, 1" pitch double roller chain and High Pressure tyres and rims.

Model No. 24. "World's Championship Path" with brazed frame, C.B. "Continental" lugs, 1" pitch block chain, alloy sprint rims and Dunlop tubulars.

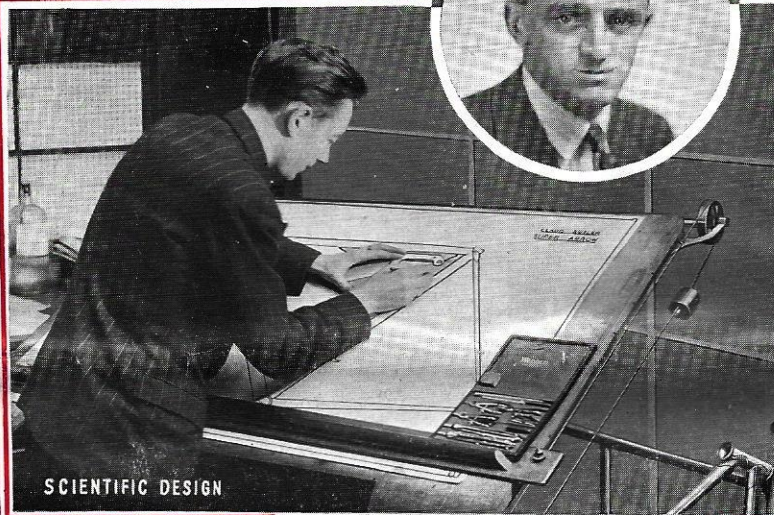
Model No. 25. "Olympic Path" with bi-laminated frame construction throughout. Block chain, large flange hubs, alloy sprint rims, Dunlop tubulars.



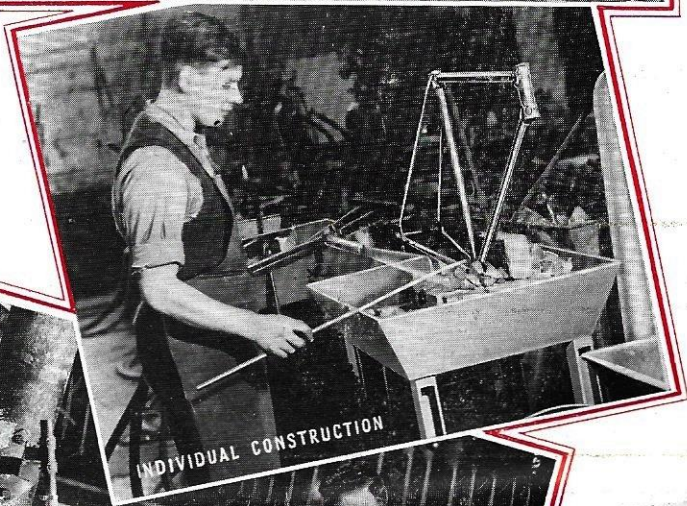
Sizes from 20½" up

# CLAUD BUTLER—the man you are dealing with!

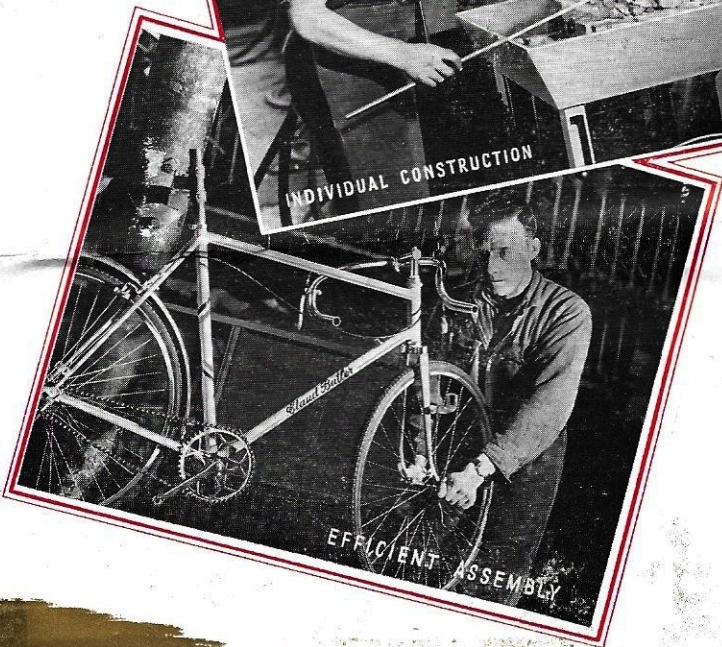
STILL A PERSONAL CONCERN,  
WITH PERSONAL SUPERVISION  
THROUGHOUT



SCIENTIFIC DESIGN



INDIVIDUAL CONSTRUCTION



EFFICIENT ASSEMBLY