

*Claude G. Butler*

THE RECOGNIZED 'KING' OF LIGHTWEIGHTS

Far better than Putsy, Priels & Marten  
— is God's air on a blowing day!



Yes, and what better way to appreciate this heritage of ours than by way of the "Open Road."

This bicycle—this machine, precision built by the "Recognized King of Lightweights," that will carry you "up hill and down dale" (with lbs. of camping kit if you wish)—this bicycle which, when stripped, can carry you to Championships on road or track. This *real lightweight* will give you happy and carefree cycling for years to come.

I have personally enjoyed all those thrills and am happy to be "just one of the boys." This is a great sport, believe me.

Since I built my first lightweight, many years ago, Claud Butler has been in the forefront wherever cyclists foregather—at club meets, road events, rallies—yes, and at World's Championships and Olympic Games.

Sincerely yours,

*Claud.*

# The 'Aspirant' model

A machine possessing classical lines and basic advantages in material, design and craftsmanship shared by you with those other connoisseurs of the cycling game who have aspired to, and have achieved, World honours on "C.B." machines over the past 25 years.



Weight, four speed from 27 lbs.

Available in Ladies' models.

## COMPLETE MACHINE

Model No. 63B4. Four speed x  $\frac{1}{2}$ " x  $\frac{3}{32}$ " gear as above. Price (inc. P.T.) **£28 14s. 4d.**

**FRAME SET** as above (Model No. 63) - - - - - Price **£10 10s. 0d.**

## ASPIRANT "FIVE" SPEED

Incorporating 5 x  $\frac{3}{32}$ " gear,  $\frac{3}{32}$ " chainwheel set and chain.

Model No. 63B5

Price (inc. P.T.) - - - - - **£28 19s. 2d.**

## ASPIRANT "EIGHT" SPEED

Incorporating 4 x  $\frac{3}{32}$ " gear, double chainwheel set, double chainwheel changer (giving eight gear ratios).

Model No. 63B8

Price (inc. P.T.) - - - - - **£31 5s. 9d.**

## SPECIFICATION

**FRAME SET.** "C.B." brazed construction incorporating high-grade steel lugs. Reynolds "531" or Accles & Pollock "KROMO" frame tubes,  $\frac{1}{2}$ " dia. pencil seat stays chamfered at seat cluster. "C.B." Continental rake fork with oval-to-round section blades, steel crown. Lamp bracket boss on right-hand fork blade. Round-oval-round section chain stays. Mudguard eyes integral with front and rear ends. 18" pump pegs on down tube, exposed brake cable eyes under top tube; gear lever boss on down tube. "C.B." special guide tube at bracket for exposed gear cable with adjuster stop on right-hand chain stay. Fork crown and seat stay bridge drilled for bolt-on brakes. **BRAMPTON "ALATET" Head Fittings.** Brampton or Bayliss Wiley bottom bracket fittings. C.P. detachable lamp bracket. Duralumin alloy seat pin.

Weight 7 $\frac{1}{2}$  lbs.

**CHAINWHEEL AND CRANKS.** Three pin detachable type with  $6\frac{1}{2}$ " cranks and 46T. x  $\frac{1}{2}$ " x  $\frac{3}{32}$ " chain ring.

**HUBS.** British Hub Company's narrow barrel chromium plated racing type.

**RIMS.** 27" Dunlop "Special Lightweight" (High Pressure) steel chromium plated.

**TYRES.** 27" x  $1\frac{1}{4}$ " Dunlop "Road Racing" (High Pressure).

**GEAR.** Cyclo Benelux or Simplex 4 speed x  $\frac{1}{2}$ " x  $\frac{3}{32}$ ".

**FREEWHEEL AND COGS.** Freewheel as specified with gear.

**WHEEL FIXING.** Track nuts with serrated washers.

**CHAIN.** Brampton  $\frac{1}{2}$ " x  $\frac{3}{32}$ ".

**PEDALS.** Racing pattern Brampton.

**HANDLEBARS.** Polished duralumin alloy Maes or similar bend fitted in G.B. alloy stem, expander bolt fixing.

**BRAKES.** Shallow racing pattern G.B. alloy caliper, with hooded levers and honking rubbers.

**SADDLE.** Brooks famous B.15.

**MUDGUARDS.** Bluemel's celluloid or polished aluminium alloy.

**PUMP.** Bluemel's celluloid or polished aluminium alloy 18" with connector to suit "Presta" valves.

**FINISH.** Frame and forks first "Bonderized", then stoved three coats "C.B." special flamboyant on Silver base, Wine Red, Rich Green, Brilliant Blue or Rose Pink. Contrast colour head tube. Triple contrast colour bands on seat tube. Lug edges delicately picked out, exclusive "C.B." transfers. One coat of clear lacquer over all. "C.B." Olympic head badge. **Fork crown chromium plated.**

## ASPIRANT "TEN" SPEED

Incorporating 5 x  $\frac{3}{32}$ " gear, double chainwheel set, double chainwheel changer (giving ten gear ratios).

Model No. 63B10

Price (inc. P.T.) - - - - - **£31 10s. 0d.**

# The 'Buccaneer' model

A reasonably priced real lightweight mount possessing the authentic lines and genuine stamp of the true thoroughbred. An ideal machine on which to commence your "club" activities.



Weight, three speed, from 27½ lbs.

Also available in ladies' models.

## COMPLETE MACHINE

Model No. 57B. Three speed x ½" x ⅜" gear - - Price (inc. P.T.) **£24 15s. 0d.**

FRAME SET. As above (Model 57) - - - - Price **£8 8s. 0d.**

## BUCCANEER "FOUR" SPEED

Incorporating 4 x 3/32" gear, 3/32" chain-wheel set and chain. Model No. 57B.4.

Price (inc. P.T.) **£24 19s. 9d.**

## BUCCANEER "EIGHT" SPEED

Incorporating 4 x 3/32" gear, double chain-wheel set, double chainwheel changer (giving eight gear ratios). Model No. 57B.8.

Price (inc. P.T.) **£27 9s. 11d.**

## BUCCANEER "TEN" SPEED

Incorporating 5 x 3/32" gear, double chain-wheel set, double chainwheel changer (giving ten gear ratios). Model No. 57B.10.

Price (inc. P.T.) **£27 15s. 0d.**

## SPECIFICATION

**FRAME SET.** "C.B." low temperature process bronze welded construction throughout, Reynolds "531" or Accles & Pollock "KROMO" frame tubes with ½" dia. pencil seat stays chamfered at seat cluster, mud-guard eyes incorporated with fork ends front and rear. 18" pump pegs on down tube, brake cable stops under top tube, gear lever boss on down tube, "C.B." special guide tube at bracket for exposed gear cable, adjuster stop on right-hand chain stay, oval section fork blades and steel crown, latter (and seat stay bridge) drilled for brakes, Continental head fittings, Brampton or Bayliss Wiley bracket fittings, C.P. detachable lamp bracket. Duralumin seat pin. Weight of frame set, 8 lbs.

**CHAINWHEEL AND CRANKS.** Three pin detachable, 6½" cranks, 46T. chain ring.

**HUBS.** British Hub Co.'s narrow barrel chromium plated racing pattern.

**RIMS.** 27" Dunlop "Special Lightweight" (High Pressure) steel chromium plated.

**TYRES.** 27" Dunlop "Speed" contrast coloured side walls.

**CHAIN.** Renolds ½" x ⅜".

**GEAR.** Cyco "Benelux" or Simplex 3-speed (4 or 5-speed gears or other types at normal price adjustment).

**FREEWHEEL AND COGS.** Freewheel as specified with gear.

**WHEEL FIXING.** Track nuts with serrated washers.

**PEDALS.** Brampton racing.

**HANDLEBARS.** Maes or similar polished duralumin alloy bend mounted on chromium plated steel stem, expander fitting.

**BRAKES.** "G.B." alloy with hooded levers.

**SADDLE.** Middlemore B.89.

**MUDGUARDS.** Bluemel's, celluloid. Red or White to match frame lining.

**PUMP.** Bluemel's celluloid. Red or White to match frame lining and mudguards. 18" with connector to suit "Presta" valves.

**FINISH.** "Bonderized" throughout, then stoved three coats of glass-hard enamel, "Feather" lined, choice of four colour combinations, French Blue/White lines, Light Grey/Red lines, Black/White lines or Black/Red lines. Triple contrast colour bands on seat tube, tastefully transferred and with one coat of clear lacquer over all, exclusive "C.B." Olympic head badge.

**ALTERNATIVE FINISH.** Special "C.B." Flamboyant on Silver in Wine Red, Brilliant Blue, Rich Green, Delicate Rose Pink, three contrast colour bands on seat tube (frame and forks bonderized first). Exclusive "C.B." transfers, one coat clear lacquer over all, "C.B." Olympic head badge, chrome plated crown.

Frame price extra - - - 15s. 9d.

Complete machine price extra (inc. P.T.) 19s. 1d.



# The 'Cavalier' model

Indisputably the finest brazed machine of its class on the market for the clubman and clubgirl, this new model embodies the latest developments in modern technique—plus those exclusive refinements which keep Claud Butler "always in the lead".

## SPECIFICATION

**FRAME SET.** "C.B." brazed construction incorporating high grade steel lugs. Reynolds "531" or Accles & Pollock "KROMO" frame tubes,  $\frac{1}{2}$ " dia. pencil seat stays chamfered at seat cluster. "C.B." Continental rake fork with oval-to-round section blades, steel crown. Lamp bracket boss on right-hand fork blade. Round-oval-round section chain stays. Mudguard eyes integral with front and rear ends. 18" pump pegs on down tube, exposed brake cable eyes under top tube, gear lever boss on down tube. "C.B." special guide tube at bracket for exposed gear cable with adjuster stop on right-hand chain stay. Fork crown and seat stay bridge drilled for bolt-on brakes. Continental head fittings (expander type). Brampton or Bayliss Wilely bottom bracket fittings. C.P. detachable lamp bracket. Duralumin alloy seat pin.

Weight  $7\frac{3}{4}$  lbs.

**CHAINWHEEL AND CRANKS.** Three pin detachable type with  $6\frac{1}{2}$ " cranks and 46T.  $\times \frac{1}{2}$ "  $\times \frac{1}{8}$ " chain ring.

**HUBS.** British Hub Company's narrow barrel chromium plated racing type.

**RIMS.** 27" Dunlop "Special Lightweight" (High Pressure) steel chromium plated.

**TYRES.** 27"  $\times 1\frac{1}{4}$ " Dunlop "Speed".

**FREEWHEEL AND COGS.** Freewheel as specified with gear.

**GEAR.** Cyclo Benelux or Simplex Derailleur.  
**WHEEL FIXING.** Track nuts with serrated washers.

**CHAIN.** Renolds  $\frac{1}{2}$ "  $\times \frac{1}{8}$ ".

**PEDALS.** Racing pattern Brampton.

**HANDLEBARS.** Polished duralumin alloy Maes or similar bend fitted in G.B. alloy stem, expander bolt fixing.

**BRAKES.** Shallow racing pattern G.B. alloy caliper.

**SADDLE.** Middlemore B89.

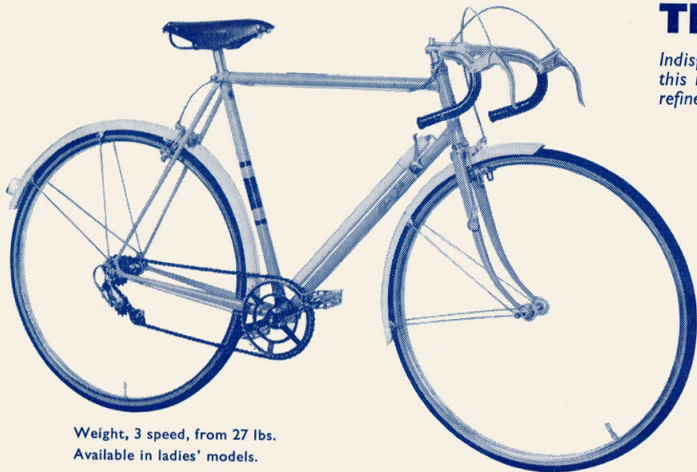
**MUDGUARDS.** Bluemel's, to contrast or tone with frame colour.

**PUMP.** 18" Bluemel's to match guards, with connector to suit "Presta" valves.

**FINISH.** Frame and forks first "Bonderized", then stoved three coats "C.B." special glass-hard enamel in Champagne, Black, Marigold Yellow or Oriental Blue. Lug edges delicately picked out in contrast colour, triple contrast bands on seat tube, tastefully transferred and with one coat of clear lacquer over all. Exclusive "C.B." Olympic head badge.

**ALTERNATIVE FINISH.** "Bonderized", then finished in brilliant flamboyant on Silver base in Red, Blue, Green or Rose Pink. Triple contrast bands on seat tube. Lug work tastefully picked out in contrast colour. Exclusive "C.B." transfers. One coat of clear lacquer over all. "C.B." Olympic head badge. Chromium plated fork crown.

Price extra on Frame Set — 15s. 9d.  
Price extra on complete machine (inc. P.T.) — 19s. 1d.



Weight, 3 speed, from 27 lbs.  
Available in ladies' models.

## COMPLETE MACHINE

Model No. 58B. Three speed  $\times \frac{1}{2}$ "  $\times \frac{1}{8}$ " gear, as above. Price (inc. P.T.) **£25 14s. 11d.**

**FRAME SET** as above (Model No. 58) — — — — — Price **£9 5s. 0d.**

## CAVALIER "FOUR" SPEED

Model No. 58B4

Incorporating 4  $\times$  3/32" gear, 3/32" chainwheel set and chain.

Price (inc. P.T.) **£25 19s. 6d.**

## CAVALIER "EIGHT" SPEED

Model No. 58B8

Incorporating 4  $\times$  3/32" gear, double chainwheel set, double chainwheel changer (giving eight gear ratios).

Price (inc. P.T.) **£28 9s. 11d.**

## CAVALIER "TEN" SPEED

Model No. 58B10

Incorporating, 5  $\times$  3/32" gear, double chainwheel set, double chainwheel changer (giving ten gear ratios).

Price (inc. P.T.) **£28 15s. 0d.**

# The 'Club Road' models

Because of his wide knowledge and experience in the purchase of lightweight machines, it is the hardened clubman who will appreciate most the obvious skill of the master craftsman and the promise of true satisfaction in performance demonstrated in these three machines.

## SPECIFICATION

**FRAME SET.** Built throughout with Reynolds "531" or Accles & Pollock "KROMO" butted tubing. 9/16" seat stays, chamfered and wrapped over at seat cluster, oval finely-tapered fork blades, steel fork crown. "C.B." road ends (Campagnolo, Simplex or Benelux ends incorporating gear lugs at extra charge), mudguard eyes incorporated in fork ends, two brake cable stops under top tube, gear lever boss on down tube, "C.B." special guide tube at bracket for exposed gear cable, adjuster stop on right-hand chain stay, 18" pump pegs on down tube. Chrome plated detachable lamp bracket with screwed boss on right-hand fork blade (if not required please state). Curved seat stay bridge with reinforced brake hole, fork crown drilled for brake. Brampton Alatec head fittings, Bayliss Wiley Featherweight bracket fittings. Alloy seat pin.

Weight 7½ lbs.

**CHAINWHEEL AND CRANKS.** Williams 6½" square fluted cranks, three pin, with detachable ½" x 3/32" chain ring.

**HUBS.** British Hub Company's "Solite" double sided.

**RIMS.** Dunlop "Special Lightweight" (High Pressure) C.P. steel 27".

**SPOKES.** Double butted 15/17G. rustless.

**TYRES.** Dunlop "Road Racing" (High Pressure) 27" x 1½".

**GEAR.** Cyclo Benelux, Simplex or Huret 4 x ½" x 3/32".

**WHEEL FIXING.** Track nuts with serrated washers.

**CHAIN.** Brampton ½" x 3/32".

**PEDALS.** Brampton B.8 or Webb quill pattern.

**HANDLEBARS AND STEM.** 15/16" alloy Maes bend fitted in 3½" G.B. alloy stem.

**BRAKES.** G.B. "Coureur" pattern, alloy.

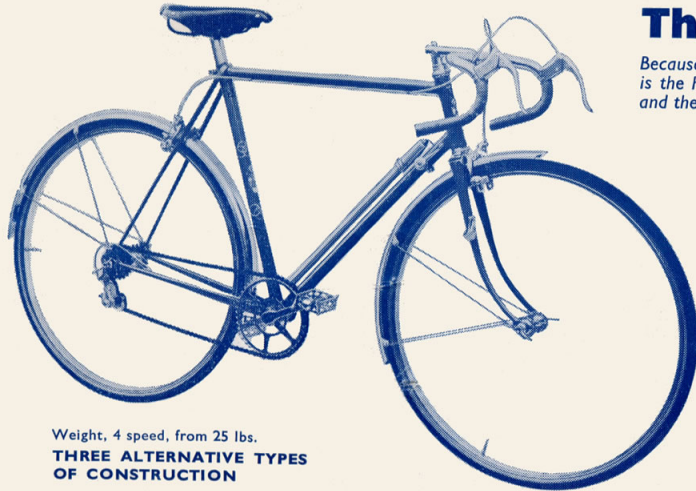
**SADDLE.** Brooks B.17N. or to choice.

**MUDGUARDS.** Bluemel's, celluloid or polished aluminium alloy.

**PUMP.** Bluemel's celluloid or polished aluminium alloy 18" with "Presta" connector.

**FINISH.** Frame and forks first "Bond-erized" then finished three coats of "C.B." glass-hard coloured enamel (lug edges delicately picked out in contrast colour on the "Avant Coureur" and "Ambassador" models, single contrast lines on "International Club" model), tastefully transferred and with one coat of clear lacquer over all, exclusive "C.B." Olympic head badge, fork crown plated.

Quotations with pleasure for alternative finishes such as C.B. super electro flamboyant, "crackles", flamboyant on silver base, contrast colour bands and additional lining or chromium plating.



Weight, 4 speed, from 25 lbs.

### THREE ALTERNATIVE TYPES OF CONSTRUCTION

**"INTERNATIONAL CLUB" model.** WELDED, incorporating 1½" dia. top tube (1" dia. top tube if desired), oval-to-round section chain stays, giving maximum tyre and chainwheel clearance without indents.

**"AMBASSADOR" model.** BRAZED LUG, cut-away design, with steel lugs and bracket shell neatly feature cut to give added "stamina" at frame joints and demonstrating the craftsmanship of the frame builder. 1" dia. top tube, round-oval-round section chain stays.

**"AVANT COUREUR" model.** BI-LAMINATED, incorporating the very latest in bi-laminated construction, exquisite well-balanced design, plus the rugged strength that goes with bi-laminated frame jointing technique. 1" dia. top tube, oval-to-round section chain stays.

**FRAME SET** (Model W.40) - - - - - Price £12 10s. 0d.

**COMPLETE MACHINE** (Model W.40.B.4) Four speed x ½" x 3/32" Price (inc. P.T.) £34 2s. 3d.

**FRAME SET** (Model BR.64) - - - - - Price £12 15s. 0d.

**COMPLETE MACHINE** (Model BR.64B.4) Four speed x ½" x 3/32" Price (inc. P.T.) £34 8s. 5d.

**FRAME SET** (Model BI.53) - - - - - Price £14 17s. 6d.

**COMPLETE MACHINE** (Model BI.53.B.4) Four speed x ½" x 3/32" Price (inc. P.T.) £36 19s. 11d.

Please state type of Hubs and Gears intended to be used when ordering Frame Sets

# The 'Tour of Britain' model

A practical high-grade "Tool" specifically designed for the "Job" of stage racing. No superficial trimmings or fancy details; just a sturdy (yet lightweight) machine incorporating the most suitable equipment for the work on hand. The mount that will "get you there" if you've got it in you.

## SPECIFICATION

**SIZE AND ANGLES.** 72-deg. parallel 21", 22", 23".

**FRAME SET.** Brazed construction, incorporating TOUR OF BRITAIN high-grade steel lugs and bracket shell, Reynolds "531" or Accles & Pollock "KROMO" double butted steel tubing, round-oval-round chain stays,  $\frac{5}{8}$ " dia. seat stays, oval finely tapered fork blades, drop forged steel crown with sloping top, Benelux gear ends, integral guard eyes front and rear, straight seat stay bridge with reinforced brake bolt hole, fork crown drilled for brake, lever boss on down tube. "C.B." special guide tube at bracket for exposed gear cable with adjuster stop on right-hand chain stay, exposed brake cable eyes under top tube, special "C.B." detachable pump pegs, peg and clip for compressed air unit rear of seat tube, Brampton Alalet head fittings, Bayliss Wiley Featherweight bottom bracket fittings. Alloy seat pin. Weight  $6\frac{3}{4}$  lbs.

**CHAINWHEELS AND CRANKS.** Williams  $6\frac{3}{4}$ " square fluted cranks, double chain rings 47/49 x  $\frac{1}{2}$ " x 3/32".

**HUBS.** British Hub Company's small flange quick release.

**RIMS AND TYRES.** Model 65 H.P. 27" Dunlop "Special Lightweight" (high pressure) steel chromium plated rims, 27" x  $1\frac{1}{4}$ " Dunlop "Road Racing" high pressure tyres. Model 65 S.T. 27" Fiamme alloy "Road Sprint" rims, 27" Dunlop No. 9 tubular tyres.

**GEARS.** Benelux 5-speed x 3/32" rear derailleur, together with Benelux double chainwheel changer, giving 10 gear ratios.

**CHAIN.** Brampton  $\frac{1}{2}$ " x 3/32".

**PEDALS.** Quill, solid centre Brampton B.8.

**HANDLEBARS.** Alloy 15/16" dia. Maes bend (or to choice) fitted in  $3\frac{5}{8}$ " G.B. "KROMO" steel stem.

**BRAKES.** G.B. "Coureur" with superhooded levers fitted with honking rubbers.

**SADDLE.** Brooks B.17 "Special" or Competition Standard.

**PUMP.** Bluemel's aluminium alloy 18".

**FINISH.** "Bonderized" then finished three coats of "C.B." glass-hard MARGOLD Yellow enamel, Black head tube, Black band off centre on seat tube, edge Red/White/Blue, fork crown heavily chrome plated, "C.B." Olympic head badge, CLAUD BUTLER block transfers on down tube.

Quotation for alternative finishes with pleasure.



Weight from 24 lbs.

**FRAME SET** as above (Model No. 65) - - - - Price **£12 12s. 0d.**

### COMPLETE MACHINES

Model No. 65H.P. Ten speed. High pressure rims and tyres.

Price (inc. P.T.) **£38 12s. 5d.**

Model No. 65S.T. Ten speed. Sprints and tubulars.

Price (inc. P.T.) **£40 13s. 7d.**

As so brilliantly demonstrated by the London Aspirant Team, **TOUR OF BRITAIN, 1955**



**THIS IS THE GUARANTEE GIVEN  
WITH EVERY CLAUD BUTLER  
CYCLE AND FRAME**

# Guarantee

I GIVE THE FOLLOWING GUARANTEE WITH EVERY CYCLE (frame or complete machine) bearing my transfer and purchased from me or my duly authorized dealer. I guarantee that all such cycles have been built in my own Works and that all reasonable precautions have been taken to secure excellence in materials, workmanship and finish.

If any defect should appear within 12 months from date of purchase I undertake to inspect the part in question providing it is sent to me carriage paid with covering letter enclosing proof of date of purchase, number of frame and reason for return. If after examination such part is agreed to be faulty I will repair, replace or refinish same free of charge. In the absence of covering letter as described above parts will remain on the premises at the sender's (or owner's) risk.

Machines which do not bear my transfer or from which my manufacturing number has been removed, or that have since purchase been re-sold or have been repaired by any other firm, are not guaranteed by me.

No liability whatsoever is accepted for consequential loss, damage or expense and this Guarantee is in lieu of and in exclusion of any liability under Common Law, Statute or Warranty as to the quality or fitness for the purpose of cycling. Neither does this Guarantee apply to defects caused by wear and tear, misuse or neglect.



This machine I honestly believe is the best it is possible to produce in its particular class and given fair treatment will provide you with many miles of trouble-free, happy cycling for a long time to come. Should you ever feel that it falls short of this ideal please let me know.

Yours sincerely,

**CLAUD BUTLER**

**"C.B." WORKS, CLAPHAM MANOR STREET  
LONDON, S.W.4**