

What goes into a **HOLDSWORTHY** bicycle

Holdsworth - a name that represents fifty years of unequalled experience in the building of the world's finest touring and racing bicycles. Today in our modern purpose built factory we bring together under one roof the traditional highly developed engineering skills and, most of all, the sense of pride which makes a Holdsworth or Claud Butler the best for any cyclist.

The design of a Holdsworth frame is a result of the collective knowledge of our whole staff, some of whom have over half a century's experience in cycles and cycling, but we are always receptive to the latest developments. The very first racing cycle in the revolutionary Reynolds 531 Oval "Speedstream" tubing was designed and built at Holdsworth - by active racers, who know at first hand the demands of competition in 1981. You can be sure that your Holdsworth, whether Holdsworth or Claud Butler, for racing or touring, will be an ideal marriage of old fashioned quality and new research.

No robots here - our craftsmen use the finest materials such as Reynolds tubing and Prugnat lugs to produce a Holdsworth frame. Every tube is carefully inspected, mitred and polished before assembly and the lugs are painstakingly filed and shaped to give those classic "clean" lines. Every joint is individually low temperature brazed and checked at every stage for perfect alignment. Then they are filed and polished again before passing to our paint shop where distinctive glowing colours and transfers are applied. At least four coats of paint are hand sprayed on every frame, each coat being oven baked to produce a tough, brilliant hard wearing finish.



On cycles for racing, touring or commuting, we choose components from the world's finest manufacturers: Campagnolo, Wolber, Super Champion, Fiamme, Regina, and match them to achieve perfect balance at every stage. The result is a machine that looks as good as it handles and, just as importantly, continues to offer high performance for many years and many thousands of miles.





CLAUD BUTLER BICYCLES



**CRESTA/
CLAUDETTE**

Competitively priced but maintaining our high standards of engineering and finish, this "His 'n' Hers" matching pair would complement any cycling couple. High quality alloy components include Weinmann brakes, S.R. cotterless chainset, handlebars and stem. Cresta is available in 5 or 10 speed, Claudette in 5 only. Claudette is fitted with special 'anatomic' saddle and can be ordered with straight 'allrounder' handlebars. Both with Michelin 'Speed' high pressure tyres, full mudguards and alloy pumps. Finished in metallic Violet Blue. Cresta in sizes 19½", 21", 22", 23", 24", 25". Claudette in 20" and 22".



**MAJESTIC/
MAJESTIQUE**

A very popular matching pair of touring bicycles. Built with Reynolds 531 main tubes and forks with 72° angles for a superbly comfortable ride. Ladies version has "mixte" style frame with a special padded "anatomic" saddle. Both have Sun Tour 10 speed wide ratio gears and a rear carrier, alloy pump and quick release wheels. Finished in metallic Gold, with Silver ESGE full mudguards. Gents Majestic available in sizes 21½", 22½", 23½", 24½", 25½". Majestique in 20" and 22".



**SOVEREIGN/
SOVEREIGN LADY**

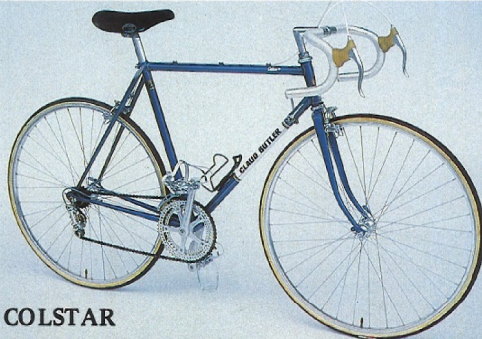
Craftsman built and comfortable enough to ride all day, responsive enough not to waste any energy. Equipped for long distance touring with Campagnolo "Rally" 10 speed wide ratio gears and Brooks B17 saddles, the attractive Sovereign cycles are based on hand-crafted Reynolds 531 frames and finished in metallic Bronze. Fitted with rear pannier carriers, quick release high pressure wheels, pumps and sturdy Weinmann centre-pull brakes. Sovereign in sizes 21½", 22½", 23½", 24½", 25½" and the Lady in 20" and 22".

A bike that really flies! An exciting racing specification on a budget, based on a responsive 73° close clearance frame with Reynolds 531 forks and finished in bright red or yellow enamel. Twelve gears, narrow section high pressure quick release wheels, Weinmann shallow side pull brakes, alloy cotterless chainset. All these light components build into a bike weighing only 23½ pounds. Complete with suede saddle, bottle cage and toe clips. Sizes 21", 22½", 24".



COUREUR

The ideal allrounder for racing or training. With classy accessories such as Campagnolo "Record" pedals, hubs and 10 speed gears, Cinelli saddle and Fiamme handlebars and stem with Universal 77 racing side-pull brakes. Fiamme sprint rims with Wolber International tubulars. Based on a Reynolds butted 531 frame with Campagnolo drop-outs and 73° angles, 40° wheel base. Frameset also available separately with headset and seatpin. Sizes available 19½", 21", 22", 23", 24", 25". Finished in a range of popular colours or to order.



COLSTAR



ITALIA

As the name suggests, a racing model in the classic Italian style. A super frame built with Reynolds butted main tubes and forks with 73° angles and close clearances. Quality components include Campagnolo 12 speed gears, S.R. alloy cotterless chainset, Regina "Oro" freewheel and chain, suede saddle and Weinmann side-pull brakes. A choice of wheels, either narrow section high pressure Super Champion Gentleman rims or Wolber racing tubulars on Fiamme sprint rims. Both on alloy quick release small flange hubs. Finished in Metallic Silver Grey and in sizes 21", 22", 23", 24", 25". Also available as frameset only.

CLAUD BUTLER Bicycles

CRESTA & CLAUDETTE

Competitively priced but maintaining our high standards of engineering and finish, this "His 'n' Hers" matching pair would complement any cycling couple. High quality alloy components include Weinmann brakes, S.R. cotterless chainset, handlebars and stem. Cresta is available in 5 or 10 speed. Claudette in 5 only. Claudette is fitted with special 'anatomic' saddle and can be ordered with straight 'allrounder' handlebars. Both with Michelin 'Speed' high pressure tyres, full mudguards and alloy pumps. Finished in metallic Violet Blue. Cresta in sizes 19½", 21", 22", 23", 24", 25". Claudette in 20" and 22".

Cresta
5 speed £149.50
10 speed £159.50
Claudette
£156.95



MAJESTIC & MAJESTIQUE

A very popular matching pair of touring bicycles. Built with Reynolds 531 main tubes and forks with 72° angles for a superbly comfortable ride. Ladies version has "mixte" style frame with a special padded "anatomic" saddle. Both have Sun Tour 10 speed wide ratio gears and a rear carrier, alloy pump and quick release wheels. Finished in metallic Gold, with Silver ESGE full mudguards. Gents Majestic available in sizes 21½", 22½", 23½", 24½", 25½". Majestique in 20" and 22".

£194.95

SOVEREIGN & SOVEREIGN LADY

Craftsman built and comfortable enough to ride all day, responsive enough not to waste any energy. Equipped for long distance touring with Campagnolo "Rally" 10 speed wide ratio gears and Brooks B17 saddles, the attractive Sovereign cycles are based on hand-crafted Reynolds 531 frames and finished in metallic Bronze. Fitted with rear pannier carriers, quick release high pressure wheels, pumps and sturdy Weinmann centre-pull brakes. Sovereign in sizes 21½", 22½", 23½", 24½", 25½" and the Lady in 20" and 22".

£249.00



COUREUR

A bike that really flies! An exciting racing specification on a budget, based on a responsive 73° close clearance frame with Reynolds 531 forks and finished in bright red or yellow enamel. Twelve gears, narrow section high pressure quick release wheels, Weinmann shallow side pull brakes, alloy cotterless chainset. All these light components build into a bike weighing only 23½ pounds. Complete with suede saddle, bottle cage and toe clips. Sizes 21", 22½", 24".

£184.95



ITALIA

As the name suggests, a racing model in the classic Italian style. A super frame built with Reynolds butted main tubes and forks with 73° angles and close clearances. Quality components include Campagnolo 12 speed gears, S.R. alloy cotterless chainset, Regina "Oro" freewheel and chain, suede saddle and Weinmann side-pull brakes. Narrow section high pressure Super Champion Gentleman rims on alloy quick release small flange hubs. Finished in Metallic Silver Grey and in sizes 21", 22", 23", 24", 25".

£249.00

COLSTAR

The ideal allrounder for racing or training. With classy accessories such as Campagnolo "Record" pedals, hubs and 10 speed gears, Cinelli saddle and Fiamme handlebars and stem with Universal 77 racing side-pull brakes. Fiamme sprint rims with Wolber International tubulars. Based on a Reynolds butted 531 frame with Campagnolo drop-outs and 73° angles, 40" wheel base. Sizes available 19½", 21", 22", 23", 24", 25". Finished in a range of popular colours or to order. £395.00

DON'T FORGET . . .

When selecting a Holdsworth bicycle, your dealer's knowledge and experience will help you make the right choice of size and model to suit your personal requirements.

CLAUD BUTLER Framesets

CRESTA

A lively economical frameset designed for the younger enthusiast building a first 'real' bike. Hand brazed and filed, with Reynolds 531 forkblades for a smooth positive ride. 73° parallel angles. Brazed on top tube brake cable guides, fork lamp boss and gear cable stop. Complete with alloy seatpin and T.D.C. headset, finished in metallic Violet Blue or Red. Sizes available 19½", 21", 22", 23", 24", 25".

£69.50

CASSINO

Built for touring, with Reynolds 531 tubing and forks, 72° angles and 41" wheelbase. Brazed on cable guides, fork lamp boss and gear cable stop. With alloy seatpin and T.D.C. headset, finished in metallic Gold. Sizes, 21½", 22½", 23½", 24½", 25½".

£84.50

ITALIA

Ready to race, with 73° angles and Reynolds 531 butted main tubes and forks, this frame will also accept mudguards with 700C size wheels. Fitted with top tube cable guides, bottle cage bosses and gear stops for under-bracket cables. Complete with Campagnolo road ends, Omega headset and alloy micro-adjusting seatpin. Finished in metallic Silver-Grey. Sizes 21", 22", 23", 24", 25".

£94.50

COLSTAR

Excellent handbuilt quality for the all-round clubman. Reynolds 531 butted tubing throughout. 73° parallel angles, 40" wheelbase, clearances for mudguards with 700C size wheels. Bottle cage bosses, cable guides and gear stops/tunnels. With Allez headset and S.R. micro-adjusting seatpin. Colour to choice. Sizes 19½", 21", 22", 23", 24", 25".

£125.00