

F. H. GRUBB
CYCLE COMPANY .

FRAME-LIST .

SHOWROOMS:-

130, HAYDONS ROAD,

WORKS:-

147a, HAYDONS ROAD,

WIMBLEDON, S.W.19.

Telephone----- LIBerty 2644.

A MESSAGE TO ALL CYCLISTS.

'There's nothing new in Cycle building'.

No doubt, when you read this, you will think that I am talking out of my hat, but think about it for a moment. Manufacturers may cut a piece here and there out of the lugs or alter the angles of a frame one way or the other or even put extra little "bits" on to save using clips, but the principle is the same as it was thirty years ago. The old triangle frame is there with a few modifications to bring it up to date.

That is why the GRUBB Organisation does not try to mislead you by announcing startling new changes in their models each year. There can be no major changes unless the whole idea of the triangle frame is abolished. This, as you may know, has been tried, but without success.

Here then, is what the GRUBB Organisation does announce. That we can build you a frame now that will be as good as a GRUBB frame ever was, and you may be sure that we did not win our world-wide reputation easily. Let me give you a few reasons why we consider our frames to be in the lead where lightweight machines are concerned:-

- (1) Every frame is hand-built throughout
- (2) Only the best materials that are obtainable are used in the making of a GRUBB frame.
- (3) We specify Reynold's "531" tubing because we consider it the best.

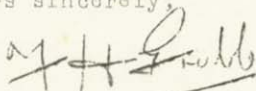
- (4) Only the most experienced craftsmen are employed in the building of our frames. Some of our staff have been with the Firm many years and are recognised as experts.
- (5) All frame tubes are mitred by machine to the exact radius and angles required so that a perfect fit is assured before they are brazed.
- (6) Every frame is scientifically tested for resilience and strength.
- (7) All GRUBB Frames are now treated with our "Supafinish" which is absolutely the last word in Cycle frame finish.
- (8) Finally, we guarantee our frames against faulty workmanship which, in itself, is a proof of our confidence.

These are the reasons why we, together with many hundreds of Cyclists who ride GRUBB machines, believe our Cycles to be THE BEST, but why not prove it for yourself?

Look through our frame-list and choose your new machine. Your order will be given every attention and we are confident that once you have ridden a GRUBB, you will want no other!

Best wishes,

Yours sincerely,


J. H. Grubb

"THE BLUE STAR": The frame for short distance Road Events and Club Riding.

SIZES:- In Half-inch sizes from 21" up to 24". Wheelbase 41" Head angle 73 degrees. Seat Tube 71 degrees. Top tube length 22 $\frac{3}{4}$ " Built for 27" Wheels with bare guard clearance.

MATERIALS:- Reynold's "531" Butted tubing throughout. Finest quality French or Belgian lugs carefully cut out to a pointed design. "Grubb's" own specially made long chamfered top eyes.

MAIN FRAME:- $\frac{1}{2}$ " diameter Taper seat stays and $\frac{7}{8}$ " diameter chainstays. Mudguard bridges are lapped around the stays for strength. Stallard forward drop-out rear ends, with guard eyes.

FRONT FORKS:- Solid cast "Ekle" Pattern crown. Reynolds "531" fork blades in oval section with 2 $\frac{1}{4}$ " rake. Cyclo front drop-outs with guard eyes incorporated. Reynold's butted steering column.

BRAZED-ON-FITTINGS:- Right-hand lamp bracket boss. Brake cable stops under the top tube. Pump pegs for 18" pump to down tube. (Any fittings may be omitted if desired).

FINISH:- Blue Lustre with double box lining in contrasting colours. Lugs picked out. "Freddie Grubb" and "Blue Star" transfers. Special GRUBB 'Supafinish'. Other finishes may be specified.

INTERIOR FITTINGS:- Brampton Continental head fittings, chrome plated, and Bayliss-Wiley bottom bracket fittings, chromed, (while obtainable). Constrictor alloy lamp bracket. Reynold's or Strata alloy seat pillar. Chromed seat lug, bolt and nut.

For prices of Frames SEE SEPARATE PRICE LIST

issued with this booklet.

-----"If it's GRUBB, it's got to be GOOD!" -----

"THE SOUTHERN CROSS": The "Messed Start" Frame.

SIZES:- In half-inch sizes from 21" up to 24". Head angle and seat tube angle $71\frac{1}{2}$ degrees parallel. Wheelbase $41\frac{1}{2}$ " Top tube length $22\frac{1}{4}$ " Built for 27" wheels with bare mudguard clearance.

MATERIALS:- Reynold's "531" Butted tubing throughout. Special fancy cut-out Continental lugs with "windows" in the head lugs. "Grubb's" own specially made chamfered top eyes.

MAIN FRAME:- Similar to BLUE STAR frame but with two major improvements. Seat stay bridge is the new double-curved reinforced pattern giving immense strength to the rear triangle. The seat stay top eyes are curved up and over the seat lug. Introduced by "Grubb", they are both extremely elegant and effective.

FRONT FORKS:- Solid cast "Ekle" Pattern crown and super-fine Continental blades with a $2\frac{1}{2}$ " rake, specially made for us in Reynold's "531" tubing. Reynold's butted steering column and Cyclo drop out ends.

BRAZED-ON-FITTINGS:- Lever boss for Simplex gear and cable stops for Simplex gear cable and brake cable, if required. 18" pump pegs behind the seat tube. R.H. lamp bracket boss.

FINISH:- An attractive Violet Lustre with GRUBB double lining in contrasting colours. Lugs picked out. Chromium plated crown (while obtainable). "Freddie Grubb" and "Southern Cross" transfers. Special GRUBB 'Supafinish'. Other finishes may be specified.

INTERIOR FITTINGS:- Best Continental type of head fittings, and Bayliss-Wiley bottom bracket fittings with hollow axle, Chrome plated when obtainable. Alloy seat pillar and chromed seat lug bolt and nut.

-----"If it's GRUBB, it's got to be GOOD!"-----

"THE SILVER COMET":- The "Masterpiece" of Track Frames

SIZES:- In half-inches up to 25". Head tube angle 74 degrees. Seat Tube angle 73 degrees. Wheelbase 40". Top tube length 23". Built for 27" sprints, with no mudguard clearance.

MATERIALS:- Reynold's "531" Butted tubing throughout. Special fancy cut-out Continental lugs with "windows". "Grubb's" own special top eyes.

M.I.N FRAME:- $\frac{7}{8}$ " diameter heavy chainstays and $\frac{1}{2}$ " diameter seat stays. New double-curved seat stay bridge. Top eyes curved over seat lugs. Grubb's own special $\frac{3}{16}$ " thick rear path ends with extra long slot.

FRONT FORKS:- Solid cast Continental round crown, with Reynold's "531" round fork blades, Cyclo front drop-outs.

FINISH:- Silver Lustre with Path Lining in Red. Lugs picked out in Blue. "Freddie Grubb" and "Silver Comet" transfers. Special GRUBB "Supafinish". Other finishes may be specified.

INTERIOR FITTINGS:- Best Continental type head fittings. Bayliss-Wiley bracket fittings with hollow axle. Alloy seat pillar and chromed seat lug, bolt and nut.

"THE GOLDEN METEOR":- The Frame for the connoisseur. May be built to your own specification if required. Alternative lug cuts can be supplied. "Exquisite" - the curly cut lugs, or "de Triomphe" - the lugs with long points and windows.

SIZES:- In half-inch sizes up to 25". Angles and tube sizes may be similar to the "Blue Star", "Southern Cross" or "Silver Comet" frames. Alternatively to your own specification.

MATERIALS:- Reynold's "531" Butted tubing throughout. Finest quality lugs, expertly cut out as described above. "Grubb's" own special design long chamfered top eyes.

MAIN FRAME:- Similar to the "Southern Cross", including the double curved reinforced pattern seat stay bridge and the curved top eyes.

FRONT FORKS:- Solid cast "Ekle" 'Extralite' oval crown, or round pattern crown to choice. Reynold's "531" oval or round blades to suit. Reynold's butted steering column and Cyclo ends.

GRAZED-ON FITTINGS:- As for "Southern Cross" frame or to choice.

FINISH:- A Delightful Gold Lustre with Black panels to Head and Seat Tubes. Double Fishtail lining in contrasting colours and lugs and top eyes picked out. Chrome Crown, Front and Rear Ends (while still obtainable). "Freddie Grubb" and "Golden Meteor" transfers. Special GRUBB 'Supfinish'. Other finishes may be specified.

INTERIOR FITTINGS:- Super Continental head fittings, chromo-plated, and bottom bracket fittings or Bayliss-Wiley with hollow axle. Alloy seat pillar and chromed seat lug, bolt and nut.

REPAIRS, RENOVATIONS AND OVERHAULS

We are specialists in carrying out all classes of repairs and renovations. We also carry out all types of insurance work and will negotiate with the Insurance Companies on your behalf. Send along your frame or machine and we will do the rest.

All frames should be carefully wrapped and sent to our Works at 147a, Haydons Road, WIMBLEDON, by passenger train or carrier. Our work is first-class, prompt and inexpensive.

CONDITIONS OF SALE.

Orders should be placed with your local "GRUBB" Agents. If you do not know their address we shall be pleased to advise you.

Frames and machines are sent, carriage paid, to the Agents or direct if preferred.

Any damage sustained in transit should be notified both to the carriers and to us within three days, in order to lodge a claim.

The right is reserved to alter specifications or
prices without notice.

F. H. GRUBB CYCLE COMPANY

FRAME - PRICE - LIST.

	<u>LUG BUILT.</u>			<u>WELDED.</u>		
	£	s	d	£	s	d
BLUE STAR:	15.	15.	0.	15.	0.	0.
SOUTHERN CROSS:	16.	17.	6.	16.	2.	6.
SILVER COMET:	17.	2.	6.	16.	7.	6.
GOLDEN METEOR:	20.	12.	6.	-	-	-

The above prices refer to frames with
Standard Finishes as in the Frame list.

Alternative finishes extra.

NOV: 1951.

130, HAYDON'S ROAD,
WIMBLEDON, S.W.19.