

# 1958



*Designed by Experts*

**ONLY THE BEST WORKMANSHIP**



*Individually Brazed*



*Hand Filed*

**IS GOOD ENOUGH FOR GRUBB**



*Carefully Checked*



*Craftsman Finished*

# Freddie Grubb

FREDDIE GRUBB used his great experience as a top-flight rider and as an accomplished engineer to produce many of the finest machines of his time. His standards have always been maintained and, with the improved steels and fittings now available combined with modern methods, the 1958 range holds its place in the front rank of lightweights.

**DESIGNED BY EXPERTS.** Each frame is carefully set up on the adjustable board, which allows accurate measurement of tube length and frame angles.

**INDIVIDUALLY BRAZED.** Every frame is brazed at low temperature, by experts, which ensures that the important Carbon content is not destroyed by overheating and that a thin layer of Brass runs throughout the whole joint.

**HAND FILED.** The hallmark of the Lightweight Cycle Trade is a well balanced lug design, carefully finished by hand, for maximum strength and appearance.

**CAREFULLY CHECKED.** All frames are checked at each stage in the building shop and are given a final inspection for alignment before enamelling.

**CRAFTSMAN FINISHED.** Best quality Flams., Enamels and Lustres baked to the correct hardness are sprayed and hand finished on our own premises, where a high standard can be maintained.

**FRAME SETS** quoted in this list include the best Continental or British Head and Bracket fittings (5/32" diameter bearings top and bottom) all as available. Seat pillar and usual brazed on fittings as applicable to the model.

**N.B.**—When ordering frames 22" or under, please state whether you require short reach measurements, 21½" top tube with 72°/73° angles, or normal specification, 22½" top tube. A 23" top tube is fitted to frames 24" and over.

**CARRIAGE and PACKING.** Frames 3/-. Complete Cycles and Roller sets 5/-.

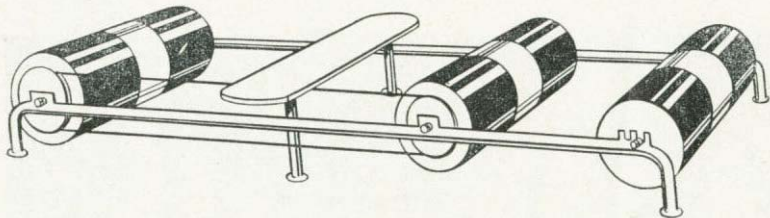
**PRICES.** In a fluctuating world we must reserve the right to make adjustments of prices where necessary.

We regret that owing to the price at which "SILVER STAR" models are offered we are unable to depart from the standard specifications but, so there may be no undue delay in the despatch of your order, we reserve the right should any fitment not then be available, to substitute one of similar value.

# GRUBB HOME TRAINERS

These have been re-designed to give the utmost value whilst retaining the strength and rigidity which is essential in an article which, in the nature of things, has to withstand a multitude of stresses and strains. 7" rollers on adjustable ball-bearings for easy running, sturdy platform to assist mounting and for efficient quiet drive, the famous "V" belt.

Finished in heavy quality Red Flam with centre linings on the rollers.



**Price, including tax**

**£13.10.0**

## **Competition Roller Sets with Dials**

Available for two or four riders, the heavily armoured cables between the gear box and the dial ensure a correct recording of the speeds of the various riders.

Prices on application.

## FRAME EXTRAS which may be specified over standard specifications -

*(except "Silver Star")*

CAMPAGNOLO GEAR BOSS	...	...	...	4/9
„ DOUBLE LEVER BOSS	...	...	...	11/-
„ SELF-CENTRING FORK-ENDS	...	...	...	10/-
CO2 PUMP BOSS	...	...	...	5/-

### CHROME PLATING

Front fork crown	...	...	...	8/6
Front and rear ends, approximately 6"	...	...	...	31/-
Front and rear drop-out plates only	...	...	...	26/8
Front fork all over	...	...	...	25/-
Head lugs	...	...	...	19/6

# Silver



# Star

**HAND-BUILT and BRAZED into Continental-pattern lugs this model has since its introduction proved most popular and enabled many who previously had not been able to experience the pleasures of a lightweight cycle to become the proud owner of a GRUBB.**

The frame angles of 73° head and 71° seat tubes are the accepted design for a lively steering machine. The drop out fork-ends incorporate mudguard eyes front and back. Slender oval-to-round front forks. Full range of brazed-on parts—gear boss and stops, brake cable eyes, lamp-bracket boss and pump pegs. Frame sizes 21", 22", 23" or 24", with 22½" top tubes (except 21" which has 21¼" t/t).

Glowing LUSTRE finish, or enamel, in a range of up-to-date colours, including Medium Blue, Jade Green, Steel Blue. Fancy design of lugs picked out in contrasts. Headplate and transfer "Crest" with contrast bands, script Signature and Model name on top tube.

## COMPLETE SILVER STAR CYCLES

### SPECIFICATION includes:—

The popular SIMPLEX nylon double roller T.D.F. gear.  
Easy-running REGINA GRAN SPORT Freewheel.  
Speedy DUNLOP Chrome HIGH PRESSURE 27" RIMS fitted with DUNLOP open-sided H.P. Covers and Tubes.  
Alloy Bend, plastic taped to tone.  
WILLIAMS chain set  
Two famous WEINMANN alloy brakes with rubber lever hoods.  
Cut away SWALLOW type Saddle.  
APEX 18" alloy pump with tri-colour rings.  
GUARDS in vivid Red, Blue, White or Black fitted with Rear Reflector.

### FRAME SET

**£7 - 5 - 6**

#### Complete Cycles, including Purchase Tax:

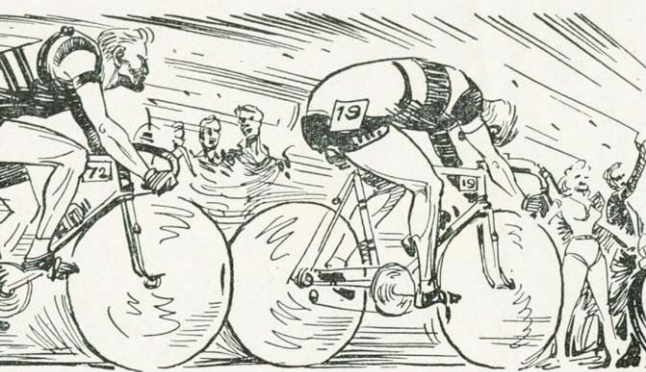
Single Speed ... .. £23 18 0

Five Speed ... .. £26 5 10

and with addition of CAMPAGNOLO

Front Changer:—

Ten Speed ... .. £28 15 9



## SOUTHERN CROSS

**FRAME SET.** Brazed into Continental-style lugs of fancy design, with fork-ends incorporating mudguard eyes. Neat, chamfered, seatstays combined with stiff chainstays, produce a frame which will give instant response to your efforts. Oval to round front forks of slender design. Angles of  $73^\circ$  head and  $71^\circ$  seat tubes.

Brazed on "bits" include pump pegs, gear boss, cable guides and lamp bracket boss.

Finished in full range of glass-hard Enamels, including the latest pastel shades, or any of the popular Flams on lustre. Lugs lined in contrasts, with attractive metal Headplate and duplicate transfer "Crest" between narrow contrasting bands on the seat tube. Script Signature on down tube and Model name on top tube, completes a smart appearance.

**£9 - 10 - 6**

# "GRUBB" WINS!



## COMET *for* **DUAL-PURPOSE**

**FRAME SET.** Hand-brazed with Reynolds famous "531" high carbon tubing and Continental-style lugs. The sturdy 2" slot Path ends are an outstanding feature of this modern frame and the ample draw-back allows variations of chainwheel to be made without shortening the chain. Solid crown with exclusive round front forks. Angles 73° parallel. Bare guard clearance gives "sporty" appearance although the crown is drilled to accommodate a shallow brake.

Finished in any of the popular Flams (Purple, Bronze, Red, Blue, Magenta, etc.), Lustres or Enamels to choice. Lugs picked out in contrast, together with : metal Headplate, transfer "Crest," narrow seat bands, script Signature and Model name on top tube, complete the smart modern look.

**£9 - 15 - 6**



## THE METEOR

This has proved one of the most popular "GRUBB" frames and its practical design based upon the experience of leading riders ensured its immediate acceptance into the front rank of racing machines.

The modern "square" 72° parallel frame with the long back and low bracket gives stability in the closest bunch. Reynolds "531" high carbon tubing—strength without weight—genuine Continental ends incorporating gear hanger, oval-to-round front forks of slim rake. Brazed on parts include cable eyes for exposed brake cable under top-tube, gear boss and stops but, in conformity with modern practice, NO pump-pegs or lamp-bracket boss.

Finished in full range of Flams, Lustres or Enamels, including the latest pastel shades. Picked-out lugs, Headplate and transfers as other models.

**£9 - 19 - 6**