

1959



Designed by Experts

ONLY THE BEST WORKMANSHIP



Individually Brazed



Hand Filed

IS GOOD ENOUGH FOR GRUBB



Carefully Checked



Craftsman Finished

Silver



Star

HAND-BUILT and BRAZED into Continental lugs this model has since its introduction proved most popular and enabled many who previously had not been able to experience the pleasures of a lightweight cycle to become the proud owner of a GRUBB.

The frame angles of 73° head and 71° seat tubes are the accepted design for a lively steering machine. The drop out fork-ends incorporate mudguard eyes front and back. Slender oval-to-round front forks. Full range of brazed-on parts—gear boss and stops, brake cable eyes, lamp-bracket boss and pump pegs. Frame sizes 21", 22", 23" or 24", with 22½" top tubes (except 21" which has 21¼" t/t).

FINISH. You have a choice of any of the following four colours: LILAC or MEDITERRANEAN BLUE Enamel with contrasting BLACK Head Tube. BLACK Enamel with POWDER BLUE Head Tube. BLUE STEEL Lustre with RED Head Tube.

All with modern embossed headplate, transfer crest and contrasting bands to seat tube, Freddie Grubb signature to down tube and Silver Star transfer to top tube by head.

FRAME SET

£7 - 12 - 6

ex works

COMPLETE SILVER STAR CYCLES

SPECIFICATION includes:—

The popular SIMPLEX double nylon roller "Tour de France" Gear.
Easy running REGINA "Gran Sport" Multiple Freewheel.
Alloy Bends, plastic taped to tone, fitted to "PRIMO" badged Steel Stem.
WILLIAMS C34 Detachable Chainwheel set, 6½" Cranks.
Two Genuine WEINMANN Alloy Brakes with Rubbers.
Latest LYCETT cut-away "SWALLOW" Saddle with Chrome under-carriage.
APEX 18" Alloy Pump with tri-colour Rings.
Domed Guards in vivid colours fitted with rear reflector.
AND—Most Important:—
Light Speedy WHEELS built with DUNLOP Chrome HIGH PRESSURE Rims on
BRITISH HUB Company Hubs and fitted with MICHELIN "Road Racing" H.S.
Tyres.

Complete Cycles, including Purchase Tax:
ex works

Single Speed	—	—	£23 9 6
Five Speed			
(as specification)	—	—	£25 19 6

and with addition of SIMPLEX
"Competition" front changer and
double chain ring:—

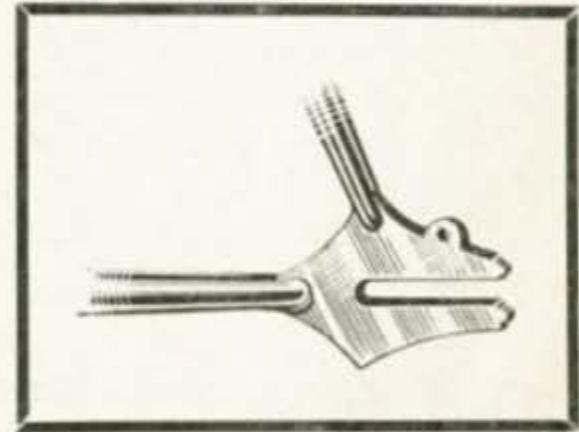
Ten Speed	—	—	£28 5 6
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**"GRUBB"
ALWAYS LEADS**

The **Dual-Purpose COMET**

Hand brazed with Reynolds famous "531" high carbon tubing and genuine NERVEX LEGERE lugs. The sturdy 2" slot Path Ends (see illustration) are an outstanding feature of this modern frame and the ample draw-back allows variations of chain rings without shortening of chain. Solid crown with exclusive round forks. Angles 73° parallel. Bare guard clearance gives "sporty" appearance although the crown is drilled to accommodate a shallow brake.

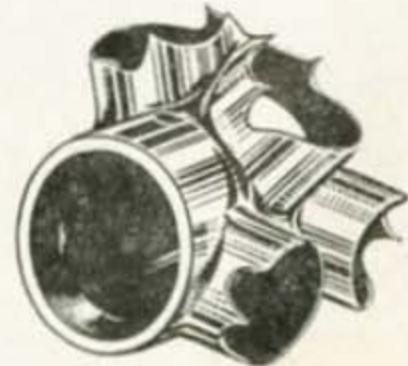
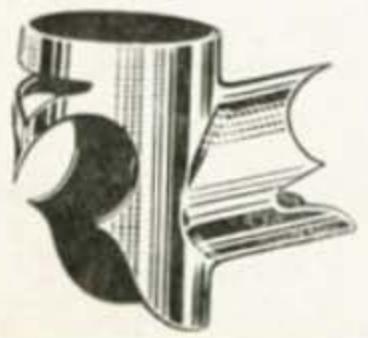


FINISH. Any of the popular Flams (Ruby, Gold, Orange, Cerise, Alpine, etc.) Lustres or Enamels to choice. Head tube in contrasting colour OR lugs picked out to show profile, together with: Metal embossed Head-plate, transfer "Crest", Narrow seat bands, script Signature and Comet transfer on top tube to complete the smart modern look.

FRAME SET £9.17.6

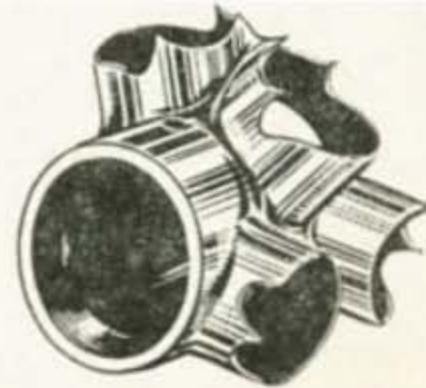
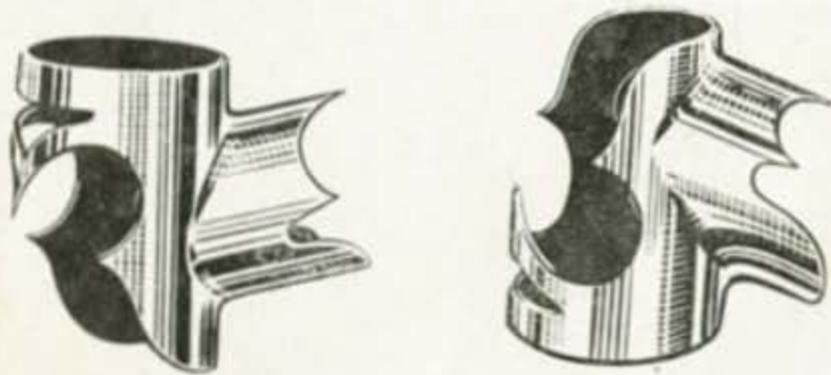
ex works

GRUBB
Pressed
Steel



LUGS
Hand
Finished

GRUBB
Pressed
Steel



LUGS
Hand
Finished

The Massed Start
METEOR



This has proved one of the most popular frames for modern road-racing and its practical design, based upon the experience of leading riders ensured its immediate acceptance into the front rank of racing machines.

The popular "square" 72" parallel frame with the long back and low bracket gives stability in the closest bunch. Reynolds "531" high carbon tubing—strength without weight—genuine Continental ends incorporating gear hanger, oval-to-round front forks of slim rake. Brazed on parts include cable eyes for exposed brake cable under top tube, gear boss and stops but, in conformity with modern practice, NO pump pegs or lamp-bracket boss.

FINISH. Full range of Flams, Lustres or Enamels including the latest pastel shades. Picked-out lugs OR Head Tube in contrasting colour, Head-plate and transfers as described for COMET model (above).

FRAME SET £9.19.6

ex works

FRAME EXTRAS which may be specified over standard specifications (except "Silver Star")

CHROME PLATING

Front Fork Crown	8/6
Front and Rear ends (approx. 6")	31/-
Front and Rear Drop-out Plates only	18/2
Head Lugs	19/6

CAMPAGNOLO FITTINGS

Single Gear Lever Boss	4/9
Double Gear Lever Boss	11/-
Self-centring Ends	10/-
CO2 Pump Clip	5/-

GRUBB HOME TRAINERS

These sturdy yet easy-running Home Trainers will give many years of satisfactory service.

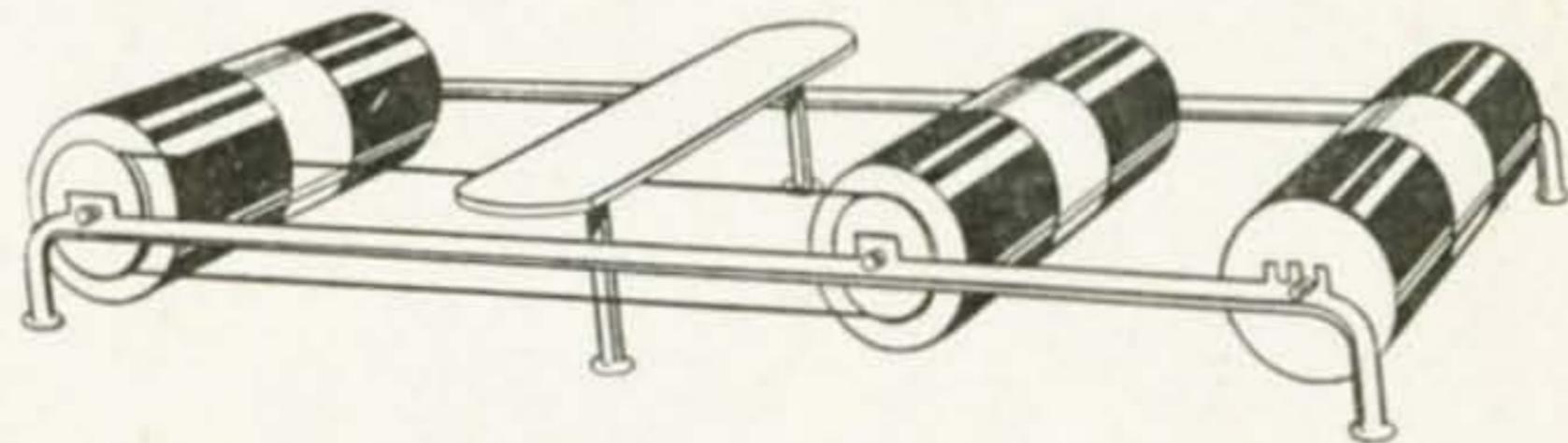
The design retains the strength and rigidity which is essential in an article which, in the nature of things, has to withstand a multitude of stresses and strains. Note these outstanding details: 7" Rollers on adjustable ball-bearings for easy running. Efficient quiet drive through the famous "V" belt. Sturdy platform for mounting.

Finished in heavy quality Red Flam with centre linings on rollers to assist you in keeping central.

Price, including tax

£13.10.0

ex works



Competition Roller Sets with Dials

Available for two or four riders, the heavily armoured cables between the gear box and the dial ensure a correct recording of the speeds of the various riders.

Prices on application.

FRAME EXTRAS which may be specified over standard specifications (except "Silver Star")

CHROME PLATING

Front Fork Crown	8/6
Front and Rear ends (approx. 6")	31/-
Front and Rear Drop-out Plates only	18/2
Head Lugs	19/6

CAMPAGNOLO FITTINGS

Single Gear Lever Boss	4/9
Double Gear Lever Boss	11/-
Self-centring Ends	10/-
CO2 Pump Clip	5/-

Freddie Grubb

FREDDIE GRUBB used his great experience as the Brian Robinson of his day and as an accomplished engineer to produce many of the finest machines of his time. His standards have always been maintained and, with the improved steels and fittings now available combined with modern methods, the 1959 range holds its place in the front rank of lightweights.

DESIGNED BY EXPERTS. Each frame is carefully set up on the adjustable board, which allows accurate measurement of tube length and frame angles.

INDIVIDUALLY BRAZED. Every frame is brazed at low temperature, by experts, which ensures that the important Carbon content is not destroyed by overheating and that a thin layer of Brass runs throughout the whole joint.

HAND FILED. The hallmark of the Lightweight Cycle Trade is a well balanced lug design, carefully finished by hand, for maximum strength and appearance.

CAREFULLY CHECKED. All frames are checked at each stage in the building shop and are given a final inspection for alignment before enamelling.

CRAFTSMAN FINISHED. Best quality Flams., Enamels and Lustres baked to the correct hardness are sprayed and hand finished on our own premises, where a high standard can be maintained.

FRAME SETS quoted in this list include the best Continental or British Head and Bracket fittings (5/32" diameter bearings top and bottom) all as available. Seat pillar and usual brazed on fittings as applicable to the model.

N.B.—When ordering frames 22" or under, please state whether you require short reach measurements, 21½" top tube with 72°/73° angles, or normal specification, 22½" top tube. A 23" top tube is fitted to frames 24" and over.

CARRIAGE and PACKING. All prices quoted in this catalogue are EX. WORKS. Carriage charges will be made outside the LONDON FREE DELIVERY AREA.

PRICES. In a fluctuating world we must reserve the right to make adjustments of prices where necessary.

We regret that owing to the price at which "SILVER STAR" models are offered we are unable to depart from the standard specifications but, so there may be no undue delay in the despatch of your order, we reserve the right should any fitment not then be available, to substitute one of similar value.