

## Freddie Grubb

FREDDIE GRUBB used his great experience as the Brian Robinson of his day and as an accomplished engineer to produce many of the finest machines of his time. His standards have always been maintained and, with the improved steels and fittings now available combined with modern methods, the 1960 range holds its place in the front rank of lightweights.

**DESIGNED BY EXPERTS.** Each frame is carefully set up on the adjustable board, which allows accurate measurement of tube length and frame angles.

**INDIVIDUALLY BRAZED.** Every frame is brazed at low temperature, by experts, which ensures that the important Carbon content is not destroyed by overheating and that a thin layer of Brass runs throughout the whole joint.

**HAND FILED.** The hallmark of the Lightweight Cycle Trade is a well balanced lug design, carefully finished by hand, for maximum strength and appearance.

**CAREFULLY CHECKED.** All frames are checked at each stage in the building shop and are given a final inspection for alignment before enamelling.

**CRAFTSMAN FINISHED.** Best quality Flams., Enamels and Lustres baked to the correct hardness are sprayed and hand finished on our own premises, where a high standard can be maintained.

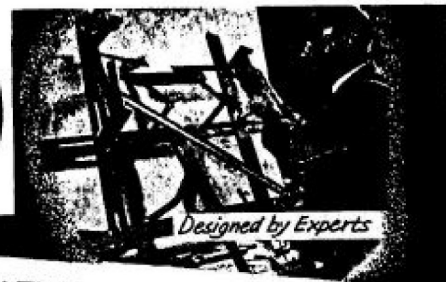
**FRAME SETS** quoted in this list include the best Continental or British Head and Bracket fittings (5/32" diameter bearings top and bottom) all as available. Seat pillar and usual brazed on fittings as applicable to the model.

**N.B.**—When ordering frames 22" or under, please state whether you require short reach measurements, 21½" top tube with 72°/73° angles, or normal specification, 22½" top tube.

**PRICES.** In a fluctuating world we must reserve the right to make adjustments of prices where necessary.

We regret that owing to the price at which "SILVER STAR" models are offered we are unable to depart from the standard specifications but, so there may be no undue delay in the despatch of your order, we reserve the right should any fitment not then be available, to substitute one of similar value.

# 1960

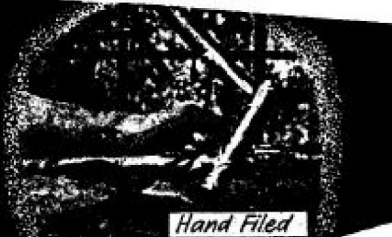


*Designed by Experts*

**ONLY THE BEST WORKMANSHIP**



*Individually Brazed*



*Hand Filed*

**IS GOOD ENOUGH FOR GRUBB**



*Carefully Checked*



*Craftsman Finished*

# The Massed Start METEOR



This has proved one of the most successful designs of its kind and its practical design, based upon the experience of leading racers, ensured its immediate acceptance into the front rank of racing machines.

The popular "square" 72" parallel frame with the long back and low bracket gives stability in the closest bunch. Reynolds "531" high carbon tubing—strength without weight—genuine Continental ends and special oval-to-round front forks of slim rake. Brazed on parts include cable eyes for exposed brake cable under top tube, and gear stops but, in conformity with modern practice, NO pump pegs or lamp-bracket boss.

**FINISH.** Full range of Flams, Lustres or Enamels including the latest pastel shades. Picked-out lugs OR Head Tube in contrasting colour. Head-plate and transfers as described for COMET model (above).

STOCK SIZES 21½, 22½, 23½, 24½ OTHERS TO ORDER

## FRAME SET £9.19.6

*ex works*

**EXTRAS** which may be specified over standard specifications on **METEOR FRAME SET** (above).

### CAMPAGNOLO FITTINGS

Single Gear Lever Boss	4/9	Self-centring Ends	10/-
Double Gear Lever Boss	11/-	CO2 Pump Clip	5/-

# The Light Touring



# ADVENTURER

Designed for the discerning rider who appreciates the benefits of a first class cycle but who does not require a racing machine. A hand-built lightweight cycle equally suitable for every-day business purposes or for pottering through the lanes.

Fitted with brazed stops for the Benelux Mk 7 derailleur gear and G.B. brakes, this 73" 71" frame has Continental lugs and a balanced fork rake which ensures positive light steering. A comfortable saddle and G.B. flat All-rounder bars, which are set in a steel stem and carry short-reach Tourist levers, allow 'easy' riding. The 27" Dunlop Endrick rims and White wall Speed tyres retain the 'sporty' handling characteristics of the famous Grubb marque.

COLOURS AS THE "SILVER STAR"

**COMPLETE** INC. **£23.9.7**  
**FIVE SPEED** P. TAX

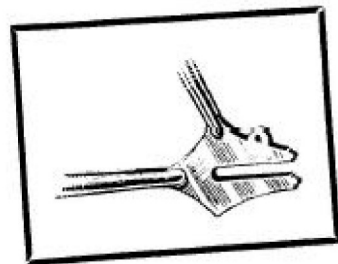
# "GRUBB" ALWAYS LEADS



## The **Dual-Purpose COMET**

Hand brazed with Reynolds famous "531" high carbon tubing and genuine NERVEX LEGERE lugs. The sturdy 2" slot Path Ends (see illustration) are an outstanding feature of this modern frame and the ample draw-back allows variations of chain rings without shortening of chain. Solid crown with exclusive round forks. Angles 73° parallel. Bare guard clearance gives "sporty" appearance although the crown is drilled to accommodate a shallow brake.

**FINISH.** Any of the popular Flams (Ruby, Gold, Orange, Cerise, Alpine, etc.) Lustres or Enamels to choice. Head tube in contrasting colour OR lugs picked out to show profile, together with: Metal embossed Head-plate, transfer "Crest", narrow seat bands, script Signature and Comet transfer on top tube to complete the smart modern look.



### FRAME SET £9.17.6

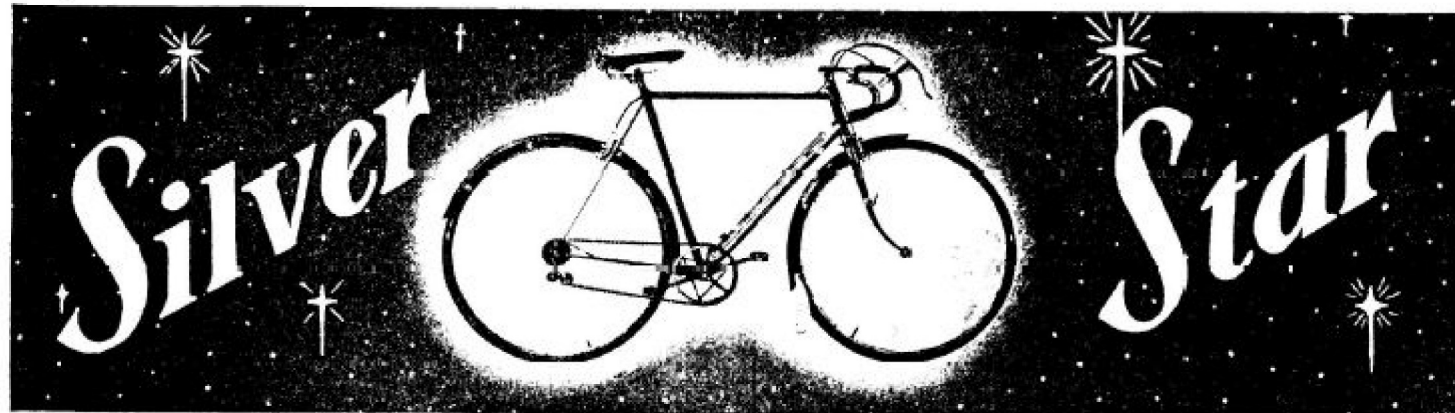
IN SIZES 21", 22", 23", 24" ONLY

*ex works*

**GRUBB**  
BLAZED



**LUGS**  
Hand  
Finished



**HAND-BUILT and BRAZED** into Continental lugs this model has since its introduction proved most popular and enabled many who previously had not been able to experience the pleasures of a lightweight cycle to become the proud owner of a GRUBB.

The frame angles of 73° head and 71° seat tubes are the accepted design for a lively steering machine. The drop out fork-ends incorporate mudguard eyes front and back. Slender oval-to-round front forks. Full range of brazed-on parts—gear boss and stops, brake cable eyes, lamp-bracket boss and pump pegs. Frame sizes 21", 22", 23" or 24", with 22½" top tubes (except 21" which has 21½" t/t).

**FINISH.** You have a choice of any of the following four colour combinations:

**SILVER LUSTRE** with **RED HEAD TUBE**  
**ITALIAN BLUE LUSTRE** with **POWDER BLUE HEAD**  
**DEEP CRIMSON ENAMEL** with **PEARL GREY HEAD**  
**ARCTIC GREEN ENAMEL** with **BLACK HEAD TUBE**

All with modern embossed Headplate, Transfer Crest and contrasting bands to seat tube, Freddie Grubb Signature to down tube and Silver Star Transfer by head.

## COMPLETE SILVER STAR CYCLES

**SPECIFICATION** includes:—

The popular BENELUX Mk7 double roller derailleur Gear.  
 Easy running REGINA "Gran Sport" Multiple Freewheel.  
 Alloy Bends, plastic taped to tone, fitted to "PRIMO" badged Steel Stem.  
 WILLIAMS C34 Detachable Chainwheel set, 6½" Cranks.  
 Two genuine WEINMANN Quick-release Alloy Brakes with rubbers.  
 Latest LYCETT cut-away "SWALLOW" Saddle with Chrome under-carriage.  
 APEX 18" Alloy Pump with tri-colour Rings.  
 Domed BLUEMEL Club Special Guards in vivid colours fitted with reflector.

**AND—Most Important:—**

Light Speedy WHEELS built with DUNLOP Chrome HIGH PRESSURE Rims on BRITISH HUB Company Hubs and fitted with MICHELIN "Road Racing" H.S.

## FRAME SET

**£7 - 12 - 6**

ex works

Complete Cycles, including Purchase Tax:

Single Speed ..... £22 15 6

Five Speed  
 (as specification) ..... £25 4 0

and, with the addition of a BENELUX front changer and double chain ring,  
 Ten Speed ..... £27 8 6