What goes into a HOLDSWORTHY bicycle

Holdsworthy - a name that represents fifty years of unequalled experience in the building of the world's finest touring and racing bicycles. Today in our modern purpose built factory we bring together under one roof the traditional highly developed engineering skills and, most of all, the sense of pride which makes a Holdsworth or Claud Butler the best for any cyclist.

The design of a Holdsworthy frame is a result of the collective knowledge of our whole staff, some of whom have over half a century's experience in cycles and cycling, but we are always receptive to the latest developments. The very first racing cycle in the revolutionary Reynolds 531 Oval "Speedstream" tubing was designed and built at Holdsworthy - by active racers, who know at first hand the demands of competition in 1981. You can be sure that your Holdsworthy, whether Holdsworth or Claud Butler, for racing or touring, will be an ideal marriage of old fashioned quality and new research.

No robots here - our craftsmen use the finest materials such as Reynolds tubing and Prugnat lugs to produce a Holdsworthy frame. Every tube is carefully inspected, mitred and polished before assembly and the lugs are painstakingly filed and shaped to give those classic "clean" lines. Every joint is individually low temperature brazed and checked at every stage for perfect alignment. Then they are filed and polished again before passing to our paint shop where distinctive glowing colours and transfers are applied. At least four coats of paint are hand sprayed on every frame, each coat being oven baked to produce a tough, brilliant hard wearing finish.

On cycles for racing, touring or commuting, we choose components from the world's finest manufacturers: Campagnolo, Wolber, Super Champion, Fiamme, Regina, and match them to achieve perfect balance at every stage. The result is a machine that looks as good as it handles and, just as importantly, continues to offer high performance for many years and many thousands of miles.

HOLDSWORTH Bicycles

MYSTIQUE

Distinctive black enamel sets off the quality alloy components on this budget priced model. The frame has 73° angles and Reynolds fork blades for a responsive "ride" and brazed-on features include fork lamp bracket boss, top tube cable guides and gear cable stops. Available with 5 or 10 speeds. Specification includes Huret gears, S.R. alloy cotterless chain set and reliable Weinmann alloy sidepull brakes with quick release levers. Trouble free riding is assured with Michelin "Speed" high pressure tyres. Complete with a padded saddle and full mudguards. In sizes 19½", 21", 22", 23", 24", 25".

5 speed £149.50
10 speed £159.50

ELAN

The latest addition to the Holdsworth stable and already a winner with cyclists who demand a thoroughbred lightweight cycle good enough to race on - but without breaking the bank. Based on an entirely new frame built with Reynolds 531 butted main tubes and forks with close clearances, 73° angles and 40" wheel base, and with features found on *very* expensive models, such as underbracket gear cables, Campagnolo gears, Regina "gold" freewheel and chain and an S.R. alloy cotterless 40/50 chainset for an unbeatable 12 speed transmission. Light alloy components include Weinmann sidepull brakes, handlebar stem, micro adjusting seat pin, bottle cage and quick release hubs. Complete with narrow section high pressure tyres. Sizes 21", 22", 23", 24", 25". Finished in Ice Blue Metallic. £249.00

MISTRAL

A classic model for the tourist, Craftsman built frame in Reynolds 531 butted tubing throughout with Prugnat lugs, Campagnolo forged dropouts, 72° angles and 41" wheelbase. Specification includes: S.R. alloy cotterless chainset, Campagnolo "Rally" 10 speed gears, Brooks B17 leather saddle, Weinmann centre-pull brakes, Worthy "Green Label" high pressure tyres and rear carrier. Complete with alloy pump, toe clips and ESGE "chromoplastic" full mudguards. Sizes 19½", 21½", 22½", 23½", 24½", 25½". In a range of popular finishes or to your own choice to order.

£295.00

SPECIAL

A superbly fast, responsive model built by cyclists for cyclists. Light enough for racing, strong and stable for club riding. Frame crafted by traditional hand methods with butted Reynolds 531 tubing throughout, Campagnolo dropouts and 73° angles. Top flight components include Campagnolo "Record" 10 speed gears, pedals and hubs. Universal 77 quick release sidepull brakes. S.R. alloy cotterless chainset. Cinelli leather covered saddle. Fiamme sprint rims with Wolber "International" tubular tyres. Sizes 19½", 21", 22", 23", 24", 25" in a range of colours or to order. £395.00

PROFESSIONAL

This truly professional 12 speed is based on an upright frame in butted Reynolds 531 tubing and is suitable for all kinds of road racing. With 74° angles, 39" wheelbase and all the brazed-on fittings you expect on such a top model. The cycle is equipped throughout with the Campagnolo 'Record' components group with Fiamme sprints, Wolber 'Neo-Pro' racing tubulars, Cinelli saddle and Regina "Oro" freewheel and chain. Sizes 21", 22", 22½", 23", 23½", 24", 25". Colour to choice with chrome dropouts. Track version also available to order. £525.00

Holdsworth 'ELAN'

PROFESSIONAL SUPER

Based as above on the 'Professional' frame but equipped with the titanium based Campagnolo 'Super Record' components group. £595.00

PROFESSIONAL SL

Individually craftsman built to order with a host of details which make this the road bike 'par excellence'. Based on the Pro. SL frame in Reynolds 531 Special Lightweight tubing and fully equipped with the titanium Campagnolo 'Super Record' group. Complete with Regina 'Oro' freewheel and chain and Clement no.12 Criterium racing tubulars, Cinelli padded saddle and Benotto handlebar tape. Size and colour including chrome dropouts to your choice. £695.00

CLASSIC *(illustrated inside front cover)*

The machine for the top time triallist and a classic in every sense of the word. Campagnolo 'Super Record' group with single chain ring, Clement no.3 silk tubulars, Cinelli saddle and Regina block and chain, built onto the 'Classic' frame. Size and colour to choice. £695.00

HOLDSWORTH Framesets

ELAN

A lively frameset in Reynolds 531 butted main tubes and forks, Prugnat lugs and Campagnolo ends. Handbuilt with 73° angles and a 40" wheelbase. Finished in metallic Ice Blue and complete with Ofmega headset and alloy micro-adjusting seatpin. Clearance for tubulars/700C H.P.'s with mudguards. Rear ends spaced for 6 speed hub. Bottom bracket height 10½". Brazed on brake cable guides on top tube, stops for under bracket gear cables and bottle cage bosses. Suitable for racing and club riding. Sizes available, 21", 22", 23", 24", 25". **£94.50**

MISTRAL

A specialist touring frame built throughout in Reynolds 531 butted tubing with Prugnat lugs and Campagnolo forged road ends. 72° parallel angles and 41" wheelbase. Clearance for High Pressure tyres and mudguards. Complete with Allez headset and S.R. micro-adjusting seatpin. Brazed on brake cable guides, gear cable stops, tunnels and bottle cage bosses. Finished in a range of popular colours or to choice. Sizes available, 19½", 21½", 22½", 23½", 24½", 25½". **£125.00**

SPECIAL

A really superb 73° parallel road frame for the all-round enthusiast, with a 40" wheelbase and built throughout in Reynolds 531 butted tubing. Brazed on fittings include top tube cable guides, gear tunnels, stops and bottle cage bosses. With an Allez headset and S.R. micro-adjusting seatpin. Campagnolo forged ends. Clearances for sprints and mudguards. Sizes 19½", 21", 22", 23", 24", 25". **£125.00**

PROFESSIONAL

A pure racing frame with 74° angles and a 39" wheelbase. Handbrazed Reynolds 531 butted tubing throughout with Prugnat lugs and Campagnolo 'Super Record' road ends. Brazed on bottle cage bosses, top tube brake cable guides, gear cable stops and tunnels. Clearance for Campagnolo 'Piccolo' brakes NOT mudguards. Chromed dropouts, colour to choice. Complete with Campagnolo Record headset and seatpin. Sizes 21", 22", 22½", 23", 23½", 24", 25". **£159.00**

PROFESSIONAL SL

Reynolds 531 Special Lightweight tubing. Prugnat cut-out lugs. Cinelli micro-cast fork crown and underbracket cable guides. Brake drillings recessed for allen-key fittings. Braze-on fittings to choice but standard are top tube cable guides, bottle cage bosses, Campagnolo lever bosses and cable stops. Campagnolo 'Super Record' chromed dropouts. 74° parallel angles and 39" wheelbase. Size and colour to choice. Complete with Campagnolo 'Super Record' headset and seatpin. **£240.00**

CLASSIC

An ultra light responsive time trial frameset, with fastback design seatstays and cutout bottom bracket shell. Reynolds 531 SL tubing. Prugnat cut-out lugs. Campagnolo 'Super Record' drilled and chromed dropouts. Cinelli microcast fork crown. Recessed brake drillings. 75° parallel angles and 38" wheelbase. Brazed on top tube cable guides, right hand lever boss and gear stop. Complete with Campagnolo 'Super Record' headset and seatpin. Size and colour to choice. **£240.00**